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India ICm20 SAIE review Below the hook

WCTS review



THE MAGAZINE FOR EQUIPMENT USERS AND BUYERS



EDITOR'S COMMENT

INTERNATIONAL

AND SPECIALIZED TRANSPORT Volume 18 Number 2 NOVEMBER 2009



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KHL CONTACTS

UNITED KINGDOM KHL Group Southfields, Southview Road, Wadhurst, East Sussex TN5 6TP, UK Tel: +44 (0)1892 784088 Fax: +44 (0)1892 784086 e-mail: cranes@khl.com www.khl.com **USA OFFICE** USA UFFICE KHL Group USA LLC 3726 E. Ember Glow Way, Phoenix, AZ 85050, USA. Ph: +1.480 659 0578, Fax: +1.480 659 0678 e-mail: trevor.pease@khl.com CHINA OFFICE CHINA OFFICE Beijing Representative Office Room 768, Poly Plaza, No.14, South Dong Zhi Men Street, Dong Cheng District, Beijing, P.R. China Tet: + 86 10 6553 6676, Fax: + 86 10 6553 6690 e-mail: cathyyao@khl.com **UK/NORDIC NATIONS** John Austin, advertisement manager UK Head Office UK Head Office Tel: +44 (0)1892 786200 e-mail: john austin@khl.com GERMANY/SPAIN/AUSTRIA/ SWITZERLAND/CENTRAL EUROPE Mike Posener, UK Head Office Tel: +353 98 567 30, Fax: +44 (0)1892 786258 e-mail: mike.posener@khl.com THE INETPEI ANDS/LIVEAMEOLIDE THE NETHERLANDS/LUXEMBOURG Arthur Schavemaker Tel: +31 (0)547 275005, Fax: +31 (0)547 271831 e-mail: arthur@kenter.nl FRANCE/BELGIUM

Hamilton Pearman Tel: +33 (0)1 4593 0858, Fax: +33 (0)1 4593 0899 e-mail: hpearman@wanadoo.fr ITALY Fabio Potestà Tel: +39 010 570 4948, Fax: +39 010 553 0088 e-mail: info@mediapointsrl.it

CH Park Tel: +82 (0)2 730 1234, Fax: +82 (0)2 732 8899 e-mail: femads@unitel.co.kr

TURKE

Melih Apa Tel: +90 (0)322 454 06 03 Fax: +90 (0)322 453 12 76 e-mail: makina@makina-market.com.tr

Miss Li Hanbing Tel: +86 10 8401 8427, Fax: +86 10 64017647 e-mail: lhb@cm1981.com.cn

Shigeru Kobayashi Tel: +81 (0)3 3261 4591, Fax: +81 (0)3 3261 6126 e-mail: shig-koby@media-jac.co.jp USA/CANADA

Bev O'Dell Tel: +1 (816) 886 1858, Fax: +1 (816) 886 1884

e-mail: bevodell@khl.com Pat Sharkey Tel: +1 (515) 573 8684, Fax: +1 (515) 573 4991

e-mail: pat.sharkey@khl.com

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am pleased to report that the inaugural World Crane and Transport Summit in Amsterdam last month was a great success. After much hard work by a team of people it all ran very well. It was great to be part of an event that brought people together from all over the world with a common interest. Feedback on the WCTS was encouragingly positive and I look forward to the next one. For more on the event see the review starting on page 14. To see more photos, copies of the presentations and more, see www.khl.com/wcts

Sessions on regulations and standards generated great interest at the WCTS, sparking lively and heated debate on safety issues and potential solutions. Standards discussed included the amendment to EN 13000 for mobile cranes, the new EN 14439 for tower cranes, the C-DAC revision of the Cranes and Derricks standards in the USA and load securement rules in Germany. For more details on legislation and standards see the feature starting on page 36.

It was just five years ago in 2004 that Chinese crane manufacturers entered the ICm20 table of the world's 20 largest crane manufacturers. XCMG was in at 20, rising to 6th place this year, ahead of Tadano. Zoomlion entered the following year at 16th and has since risen to 10th this year. Sany is in this year at 15th and Fuwa is just outside the top 20. All in all it signals a major shift in world crane manufacturing, especially at the relatively high volume (the lower lifting capacity) end of wheeled and crawler mobile market. For this year's ICm20 see page 24.

On a personal note, it is already more than a month since I got the news of the death of Gino Koster - this magazine's special correspondent and my friend - but the feeling of shock and sadness remains. He is sorely missed and will continue to be so. I hope the influence of his hard work and his passion for the crane and transport industry will live on in some way with many people around the world.

CORRESPONDENCE IS WELCOME AND SHOULD BE SENT TO: The Editor, International Cranes and Specialized Transport, Southfields, Southview Road, Wadhurst, East Sussex TN5 6TP, UK. Tel: +44 (0)1892 784088 Fax: +44 (0)1892 786257 e-mail: alex.dahm@khl.com

SC&RA CORRESPONDENT

KHL TEAM

FDITOR Alex Dahm e-mail: alex.dahm@khl.com Tel: +44 (0)1892 786206 DEPUTY EDITOR Euan Youdale e-mail: euan.youdale@khl.com Tel: +44 (0)1892 786208

GROUP EDITORS Lindsey Anderson Lindsay Gale Maria Hadlow Murray Pollok D Ann Shifflor Chris Sleight

WORLDWIDE CONTRIBUTORS Graham Brent (USA) Heinz-Gert Kessel (Germany) Richard Krabbendam (Netherlands) Brent Stacey (Australia)

Terry White PRODUCTION & CIRCULATION DIRECTOR Saara Rootes e-mail: saara.rootes@khl.com PRODUCTION MANAGER Ross Dickson e-mail: ross.dickson@khl.com Tel: +44 (0)1892 786245 Jeff Gilbert DESIGNER Gary Brinklow **DISPLAY PRODUCTION ASSISTANT** Pippa Smith e-mail: pippa.smith@khl.com Tel: +44 (0)1892 786207 SALES MANAGER John Austin -mail: john.austin@khl.com Tel: +44 (0)1892 786220

CLASSIFIED SALES MANAGER Wil Holloway e-mail: wil.holloway@khl.com Tel: +44 (0)1892 786232 CLASSIFIED SALES EXECUTIVE Paul Watson e-mail: paul.watson@khl.com Tel: +44 (0)1892 786204 FINANCIAL CONTROLLER Paul Baker Gillian Martin e-mail: gillian.martin@khl.com Tel: +44 (0)1892 786248 CREDIT CONTROLLER Josephine Day e-mail: josephine.day@khl.com Tel: +44 (0)1892 786250 **BUSINESS DEVELOPMENT** DIRECTOR Peter Watkinson





Alex Dahm Editor







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worldconstructionweek

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MARKETING MANAGER James Moscicki CIRCULATION MANAGER Theresa Flint e-mail: theresa.flint@khl.com CIRCULATION EXECUTIVE Hayley Coulson e-mail: hayley.coulson@khl.com Tel: +44 (0)1892 786233 OFFICE MANAGER/ **BOOKSHOP MANAGER** Katy Storvik Direct tel: +44 (0)1892 786201 e-mail: katy.storvik@khl.com EDITORIAL DIRECTOR Paul Marsden PUBLISHER James King



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Ormig launched its 5.5 tonne capacity 5.5 tmE electric industrial crane at the SAIE 2009 exhibition in Bologna, Italy. See review starting on page 40

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Sales drop but orders stabilise at Manitowoc, Cranes division props up Terex, Hiab and Kalmar merger brings loss, Fassi looks to the future, Russian giant expands, First sight of Wilbert giant

BUSINESS

After a pause for breath in September, October saw share prices in the crane industry put on another spurt of growth. Chris Sleight reports



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Down is still not the overall trend in the ICm20 2009 listing of the world's largest crane manufacturers. That is despite a year since the global financial crisis took hold and the rapid economic downturn began

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A 300 tonne crawler crane from Liebherr was used to upgrade the Gulf of Mexico's most productive gas processing platform. IC reports

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The paper in this magazine is made of 100% post-consumer recycled fibre. The manufacturing mill has obtained both FSC and PEFC certification for good forest management, as well as being certified with ISO 9001, 14001 and also has obtained Blue Angel certification. The manufacturing mill also operates a closed cycle water loop where any water returned to the environment is cleaner than when it was drawn from its source.

WORLD NEWS

NEWS HIGHLIGHTS

■ Tiong Woon Crane Pte has been awarded two contracts to supply mobile cranes and lifting services for the mono-ethylene glycol and Seraya plants on Jurong Island, Singapore. The five year contracts were awarded by Shell Eastern Petroleum (SEPL) and Shell Chemicals Seraya, respectively.

Broshuis in the Netherlands has been selected by engineering and defence contractor KBR to supply twenty heavy duty 45 tonne trailers to the British Army. The two-axle trailer was selected following demanding trials conducted by KBR over extreme terrain, said Pieter-Bas Broshuis. "We are delighted to have been selected and to have the opportunity to continue our excellent record in supporting the British armed forces."

Sales drop but orders stabilise at Manitowoc

Third-quarter 2009 net sales in Manitowoc's Crane segment were US\$ 479.5 million, down 52% from \$991.0 million in the same period of 2008.

Operating earnings decreased to \$20.8 million from \$139.0 million in the third quarter of 2008.

On a positive note, stabilisation in the form of net positive order flow started in March and is forecast to continue into the first quarter of 2010.

Order backlog at 30 September was \$667 million, down 26% from \$901 million in the previous quarter at 30 June 2009. "During the first half of 2009, crane sales still benefited from the very strong backlog on our books prior to the extreme cyclical downturn that developed rapidly in the fourth quarter of 2008," said Glen Tellock, Manitowoc Company chairman and CEO.

"It is typical for both the size and the duration of the backlog to diminish as demand wanes since the factories are not operating as close to their capacity. As a result, the percentage of our orders versus revenues has increased from 18% in the first quarter to over 50% in the third quarter."

Tellock continued, "While improvement in the US and European markets is not expected in the near term, there are pockets of growth in Asia, Latin America, Africa, and the Middle East. Going forward, Manitowoc should benefit from the global restructuring that we have been implementing over the past year, as well as our position in emerging markets that are leading the economic recovery."



New venture for FibreMax

Synthetic fibre rope manufacturer FibreMax has teamed up with fellow Netherlands-based sling producer Technotex. "We are joining up to provide an alternative form of spreader beams – which mainly use big



shackles and steel wire ropes to connect everything. We can replace steel wire ropes and the shackles [with our product]. This saves weight and the time to install them."

The challenge lies in convincing users of the benefits of fibre over steel wire.

"It has never been done before – everyone is using steel wire and shackles. We think we have another solution. Everyone thinks in steel and it is a matter of changing their mind."

FibreMax products are more expensive than the steel versions, but the lifetime is much longer, "Say steel costs €1,000 and our product costs €2,000 – so the purchaser compares one with the other, but that is like comparing apples and pears. You have to take into account all the advantages you get. If you can load out one more cargo a day from a ship because you do not have to install all the shackles, you make money."

According to van Zonneveld, it will only be a matter of time before the fibre solution becomes common. "People are complaining about the weight of steel wire, especially people who have to work with it. In addition, lift weights are going up."

Commenting on the partnership with Technotex, Wilco van Zonneveld adds, "From our point of view we can start tomorrow, it not a problem making the product, it's just about acceptance from the customer."

In October FibreMax was awarded as Rising Star 2009 Benelux, part of the Deloitte Technology Fast50 created for companies younger than five years. Eleven companies from Holland and Belgium were nominated for this award. For more information on below the hook, see the feature starting on page 44. The first picture of Wilbert Turmkrane's giant WT 1905L e.tronic at work has been released to IC. Claimed to be Europe's largest luffing jib climbing tower crane, the model was launched in April 2009. Here, it is carrying out lifting duties at a power plant in Hamm, Germany.

In May, special correspondent Heinz-Gert Kessel revealed details of the new crane: IC June 2009, p15. It is the first model in the German manufacturer's "Heavy-Lifter" product line.



WORLD NEWS

ALL ORDERS

All Erection & Crane Rental Corp. in the USA has ordered 10 new 75 US ton (68 tonne) capacity Link-Belt TCC-750 telescopic crawler cranes. The cranes will be distributed among All's branch companies, delivered one per month starting in November, the company said.

The company will use the TCC-750s in special applications, including the wind energy market, where ground conditions are poor and distances between lift sites can be long.

The telescopic crawler is well-suited for general construction or any place where a rubber tyred machine might be a hindrance, including foundations, bridges, rail construction, and power transmission, the company said.

All Erection also ordered three new 130 ton (118 tonne) capacity Link-Belt RTC-80130 Series II cranes, the largest rough terrain made by Link-Belt, the company said.

See more news and features on www.khl.com

Cranes division props up Terex

year ago.

Terex Cranes revenue for the third quarter of 2009 was US\$ 455 million, down 38% on the same period last year. Despite the drop, the division returned a modest operating profit of \$5.4 million.

A company statement said sales of rough terrains, tower cranes and lower capacity all terrain cranes had borne the brunt of the downturn. In contrast, demand continued for high capacity crawler and all terrain cranes, thanks to favourable conditions in end markets such as infrastructure construction and energyrelated projects.

Terex Cranes order backlog also remained healthy at \$1.02 billion – equivalent to 6.7 months' production at current levels. However, Terex said the backlog was some 48% lower than it was at the end of September 2008. Again, lower demand for lower capacity cranes was the main reason for this, with a much more healthy order position for heavier lifters.

FELBERMAYR CHOOSES NOOTEBOOM

Austria-based transport and lifting company Felbermayr, has expanded its fleet of equipment for transporting wind turbines.

The investment in Nooteboom equipment further strengthens Felbermayr's position in this industry where it has landed a contract for the transport and assembly of Vestas wind energy installations in various European countries.

The specialist transport solutions include three 4-axle triple extendible Telesteps for transporting rotor blades. There are also four Mega Windmill Transporters (MWT) for tower sections and nacelles. The Mega Windmill Transporters are composed of 3-axle and 4-axle jeep dollies and 7-axle self-steering dollies and have LIFTAD-100 lift adaptors.



Despite the difficulties for Terex Cranes, it remained the shining star for the group as a whole. The third quarter saw Terex make a net loss of \$103 million, compared to a profit of \$ 94 million in the same period last year. Sales for the three-month period were down 51% to \$1.23 billion, compared to \$2.51 billion a

Although the company's mining equipment business made an operating profit of \$12.1 million, this and the contribution from Terex Cranes was more than wiped out by a \$60 million loss from the company's construction equipment division and a \$50 million loss for Genie, its aerial work platform business.

As well as being the biggest division in terms of revenues – representing 37% of sales – the crane segment also dominated Terex's order book. The division's \$1.03 billion backlog represents two thirds of Terex's total \$1.52 billion order book.

TOWERS IN SUSPENSION

E D Knutsen Maskin AS has supplied three Liebherr 280 EC-H 16 Litronic tower cranes to build the Hardanger Bridge across Norway's second largest fjord.

Spanning 1,310 m, it will be the country's longest suspension bridge and the world's seventh longest. With the associated 2.4 km tunnel and 0.8 km of road between the tunnel and the bridge, it will replace the existing ferry service between Brurvik and Brimnes. Completion is due 2013.

Total length of the Hardanger Bridge is 1,380 m.



China-built Manitowoc

Manitowoc has announced a 100 tonne capacity crawler crane built in China for the Chinese market.

The MLC100 is "a worldclass crawler crane engineered by Manitowoc in China" and is the first in what will be a range of models, according to the manufacturer. A 150 tonner will be introduced to the Chinese market by the end of 2010 and they will be made in Zhangjiagang where Potain tower cranes have been built since the 1980s.

Eric Etchart, president and general manager of Manitowoc Cranes, said the introduction of the MLC100 fits well with Manitowoc's philosophy. "The best way to serve our customers is to develop and to support products locally," he said.

Main boom length is up to 73 m while the maximum combination is 58 m of main boom plus the full 24 m of jib giving a tip height of 81.8 m. Power is from a 224 kW Tier III Cummins QSL300 engine. The pilot-controlled hydraulic system gives smooth operation and precise control.



WORLD NEWS

EAGLE FLIES

Carvalhão – Transportes Carvalho, a crane services company that has been operating in Rio de Janeiro, Brazil for 49 years, has helped restore the Águia Dourada, which means the "golden eagle," atop the Theatro Municipal in Rio de Janeiro.

The theatre was completed in 1909 and was inspired by the Paris Opera, designed by Charles Garnier.

The sculpture weighs 350 kg and is 4 metres tall and 6 metres wide, from one wing tip to the other, according to Míriam Carvalho, director of Carvalhão – Transportes Carvalho.

The eagle was taken down in April 2009 for restoration of the centenary portion of the theatre as well as other modernisation of the building.

Transportes Carvalho used its 160 tonne capacity Terex Demag AC 160/2 all terrain mobile crane with its boom fully extended plus jib to take the eagle down for restoration. Unsure of the durability of the eagle and its condition after 100 years on top of the building, riggers took special care, using extra slings and netting to lift the golden bird to the ground.



Hiab and Kalmar merger brings loss

Cargotec has announced that restructuring costs from its Hiab and Kalmar merger will result in an operating loss for 2009.

In June 2009 Cargotec revealed plans to merge the Hiab loader crane and Kalmar port handling businesses into a new Industrial and Terminal segment to increase efficiency and customer focus.

However, additional restructuring charges of about €20 million (US\$ 29.6 million), adding to the previous estimate of €50 million (\$70 million), are now being forecast for this year. This means the group's earlier hopes of "slightly positive" 2009 figures, following the merger, will not be met.

"The planned reorganisation and capacity adjustment measures are estimated to have an effect of further reducing some 500 employees globally," added a company spokesman. Although the company's combined streamlining and restructuring measures are likely to bring more than €150 million (\$222 million) in annual savings, according to Cargotec.

The Industrial and Terminal business area became operational on 1 October 2009. The existing Hiab and Kalmar organisations will continue until the end of the year to ensure a smooth transition.

"The possible measures for the personnel reductions will be initiated locally in employee co-operation procedures in each country. The major countries affected by the announced plans are Finland with an estimated impact of 180 persons and Sweden with an estimated impact of 130 persons," added the spokesman.

Cargotec employs about 1,500 people in Finland and 2,000 in Sweden.

Russian giant expands

Ivanovo Stamp, incorporating truck crane producers Autokran and Gazprom-crane, has opened two new facilities in the Russian Federation that will help service the needs of the local natural resources industry and the 2014 Winter Olympics.

The two offices, opened in August, are based in Kazan, capital city of the Republic of Tatarstan, in the south west, and Krasnadar, on the eastern shores of the Black Sea.

"In spite of the complex economic situation in Russia and in the world, our enterprise continues to carry out its previous plans," said Alexander Khnykin, general director of Ivanovo Stamp, based in Moscow.

The new facilities will bring services closer to local customers, added Khnykin. Following the opening, the company has 14 offices, 12 of which are in the largest cities in Russia, with two in Kiev, Ukraine, and Alma Ata, Kazakhstan.

Khnykin explained that



urgent construction for the Socci 2014 Winter Olympic Games is underway near Krasnodar. The facility in Kazan is designed to take advantage of the growing economy of the Republic of Tatarstan and a wealth of natural resources in the area, which boasts 127 oil fields and 108 coal mines.

The company has also sold 40 units of its newest truck crane in a single deal worth 165 million Rubles (US\$ 5.6 million).

The 25 tonne capacity

KS-54712 was launched during the CTT 2008 construction exhibition in Moscow by Autokran, part of the Ivanovo Stamp organisation.

It has a four section boom, which, the company says, has the same workability as a 32 tonne capacity model. It was the first crane in Russia to have a hydraulically elevated cab.

This latest bulk order came from Russia's fifth largest oil producer SurgutNefteGaz during the Surgut Oil and Gas 2009 exhibition.



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Fassi looks to the future

Giovanni Fassi, pictured, told journalists at the SAIE 2009 exhibition in Italy that talking about the global crisis was no longer the key issue. "It is about a resetting of our companies. We have to go back seven or eight years and start again. I hope we get back to the peak but it's not written anywhere."

Fassi says there has been about a 50% drop in sales across the loader crane companies, but forecasts 10% growth at Fassi by the end of 2010. Italy, he says, is keeping up the average against other European countries in the worst downturn. Those include Spain and the UK, but North America is also taking



Gottwald has received an order for two G series HSK 8332 B portal harbour cranes.

The units will be used for handling bulk materials in the new multi-purpose terminal for solid cargo in Dahej, in the province of Gujarat, on the west coast of India. The order was placed by de Adani Petronet (Dahej) Port Pvt. Ltd. (APPPL), a joint venture between Petronet LNG Ltd. and Mundra Port & Special Economic Zone Ltd.

The G HSK 8332 B is a variant of Model 8 and is derived from mobile harbour crane design. Both have fourrope grabs, for heavy-duty bulk handling, 63 tonne grab curves and a maximum radius of 50 m. They can be used alongside cape-size ships. its time to recover. New products

will help Fassi's cause. Six XP versions of existing models in the 5 to 16 tonne-metre



range were on show: the F55A XP, F70A XP, F90A XP F105A XP, F120A XP and F160A XP. The XP system provides power reserve during critical situations. Fassi also announced the FX500 load limiting device, developed for light and medium cranes from the existing FX800 Evolution system. Fassi said the company was researching another

product to control the stability of the crane. The system would not control the outriggers but would, perhaps, take the form of a balance sensor checking areas including rotation and deformation.

In October Fassi sold working platform

LIEBHERR IN TURKEY AND AZERBAIJAN

Two new Liebherr companies will strengthen the manufacturer's presence in Turkey and Azerbaijan. Improved customer support will be achieved by optimising after-sales service, including repairs and the supply of spare parts, Liebherr said.

Liebherr-Makine Ticaret Servis Limited Sirketi, with its registered offices in Istanbul, was formed from the dealer organisation in Turkey. Liebherr cranes will be supported, including a large part of the maritime crane programme in Turkey, plus earthmoving, material handling and special-purpose civil engineering machines.

Liebherr-Azeri LLC has its registered offices in Baku, Azerbaijan. It is responsible for all the Liebherr Group's maritime cranes and also for mobile and crawler cranes, tower cranes, hydraulic rope excavators, special-purpose civil engineering machinery and products from the Group's mixing technology division.

Both the new companies are subsidiaries of Liebherr-MCCtec in Nenzing, Austria, which is responsible for the Group's maritime cranes division.

Ritchie auction record

A crane broke the auction record for the most expensive equipment item sold at auctioneer Ritchie Bros' Denver, USA site.

An unused 220 US ton (200 tonne) capacity Manitowoc Model 14000 lattice boom crawler crane sold for US\$ 1.275 million. More than 30 cranes were part of the 800unit auction on 20 October. Another Model 14000 sold for \$1.2 million and was also part of more than 40 lots sold for Energy Transportation Inc.

"End-users from all over the

world participated on-site and over the internet on auction day and were particularly interested in the large selection of unused and late model cranes being sold. Bidding was very competitive with most of the cranes being purchased by out-of-state buyers who were present on-site," said Steve Merich, Ritchie Bros regional manager.

Other cranes in the sale included a 100 tonne capacity Liebherr LTM 1100-4.1 all terrain from 2007 and more than 16 Grove rough terrains. manufacturer Socage.

The company had been under the ownership of Fassi for 20 years. The final deal saw the sale price reach 2007 prices, according to Fassi. The buyer of Socage has also acquired truck mount and spider manufacturer Cela.

"There were no productive or commercial synergies. The components were completely different. It is different steel, different rams and different length of boom, so we almost never produced anything for Socage."

The sale will provide a platform for new investment, says Fassi. While no plans have been finalised, they will not include mobile crane or tower crane companies, rather something that complements current products.

It certainly seems there will be some interesting developments at the company by the time it reaches its 45th anniversary in 2010.

NEWS HIGHLIGHT

Essex Crane Rental in the USA has supplied two crawler cranes to Chesapeake Mechanical to assist with the US\$ 500 million expansion of the Essroc Cement Plant in Martinsburg, West Virginia. The expansion involves building towers, silos, collectors and process ducts. Essex first provided a Manitowoc 4100W with tower attachment. The crane was used to reach the tallest parts of the towers, silos and collectors. Essex's Liebherr LR 1300 with luffing jib was subsequently added to the site to place the hard-to-reach process duct work.



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After a pause for breath in September, October saw share prices in the crane industry put on another spurt of growth. CHRIS SLEIGHT reports

Rally returns

S hare prices for crane manufacturers stood still in September, but October saw them resume the rally that began in March.

Between weeks 39 and 44 *IC*'s share index rose 8.35% to 296.89 points. Along the way it broke through the 300-point barrier for the first time since late last September, although it still has some way to go before it gets back above the levels seen prior to the Lehman Bros. collapse.

In contrast, the best any of the mainstream indicators could manage was the Dow's 3.08% gain over the same period. Like the crane sector, this included breaking through a psychological barrier – the 10,000-point mark, although like the crane sector, the Dow fell back afterwards too.

Elsewhere, the FTSE managed just a 1.06% rise, while the Nikkei was almost unmoved with just a 0.25% rise. Results

The key drivers for the gains were financial results. In the US they were figures for the third quarter of the calendar year, while Japanese companies released data on the first half of the fiscal year, which starts in April.

Ironically, the biggest influence on the crane sector may be a company that is not even listed in the *IC* Share Index. Caterpillar is by far the biggest manufacturer of construction equipment in the world, and its shares are also one of the 30 components of the Dow Jones Industrial Average.

As such, it often acts as a bellwether for the entire heavy equipment sector – including cranes – particularly as far as US manufacturers are concerned. Although Cat reported a 44% drop in revenues for the third quarter compared to a year ago and a 53% drop in net profits, its results and forecasts of future performance were ahead of investor expectations.

This helped lift all US companies in the construction equipment sector, including Manitowoc and Terex. Indeed, Terex retained a 9.63% rise in its share price despite reporting a US\$103 million net loss for the quarter. The only bright spot in Terex's results came from its crane division, which is still making a profit and accounts for 37% of the company's revenues and a massive two thirds of its order book.

Positive results announcements also helped lift Japan's crane manufacturers. Hitachi has upped its forecast for the year and now expects to make a moderate operating profit as opposed to the previous expectation of breaking even. It says improving market trends in emerging markets such as China, India and Indonesia are the reasons behind this cautious optimism.

NOVEMBER IC SHARE INDEX

STOCK (CURRENCY	PRICE AT START	PRICE AT END	CHANGE	% CHANGE	PRICE 12 MTHS AGO	12 MTH % CHANGE		
IC Share Index*		274.00	296.89	22.89	8.35	336.63	-11.81		
Dow Jones Industrial Avera	age	9665	9963	297	3.08	11143	-10.59		
FTSE 100		5084	5138	54	1.06	4977	3.23		
Nikkei 225		10010	10035	25	0.25	11744	-14.55		
Hitachi Construction Machi	nery YEN	1872	2185	313	16.72	2485	-12.07		
Konecranes	€	19.82	17.90	-1.92	-9.69	16.25	10.15		
Kobe Steel	YEN	151	168	17	11.26	215	-21.86		
Manitowoc	US\$	9.52	10.45	0.93	9.77	17.74	-41.09		
Palfinger	€	16.92	16.46	-0.46	-2.72	13.72	19.97		
Tadano	YEN	448	436	-12	-2.68	647	-32.61		
Terex	US\$	19.74	21.64	1.90	9.63	34.18	-36.69		
*IC Sharo Indox and April "	*IC Share Index and April 2002 (week 17) - 100								

*IC Share Index, end April 2002 (week 17) = 100

EXCHAN	GE RATES	– US\$						
CURRENCY	VALUE AT START	VALUE AT END	CHANGE	% CHANGE	VALUE 12 MTHS AGO	12 MTH % CHANGE		
YEN	90.38	91.38	1.00	1.10	106.06	-13.84		
€	0.6817	0.6762	-0.0054	-0.80	0.6851	-1.30		
UK£	0.6263	0.6069	-0.0194	-3.09	0.5435	11.67		
Period: Week 39 – 44								

Outlook

There is often a rally on the stock markets in the eight weeks or so leading up to the Christmas break in late December, so it is possible that share prices will climb further before the year is out.

But putting this traditional pattern aside, it is important to question how high the markets can go given the still fragile economic picture.

Then there may well be another seasonal pattern to deal with. Just as shares rally in the final eight weeks of the year, they also tend to sink in January and February.

It might not be wise to bank on a Happy New Year.



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James King, managing director of KHL Group, organiser of the WCTS and publisher of IC gave the welcome speech to open the conference



Doug Ball, SC&RA vice president, gave a keynote speech outlining needs and challenges facing the industry



Christian-Jacques Vernazza, president of ESTA and Mediaco, gave a keynote speech on worldwide co-operation and harmonising standards

Conference

Almost 300 delegates attended the two day World Crane and Transport Summit in Amsterdam, the Netherlands, 22 and 23 October. *IC* reports

op representatives from crane and transport companies, equipment manufacturers, associations and standards bodies from around the world met in Amsterdam at the World Crane and Transport Summit to discuss industry issues. These included new safety standards for design and use of equipment, issues for operators and business.

Highlights for the 289 attendees at the inaugural WCTS included the signing of an international agreement to foster closer working with common aims for harmonised standards licensing and ways of working. Members of the new World Crane and Transport Alliance are the Specialized Carriers and Rigging Association (SC&RA), European Association of Heavy Haulage, Transport and Cranes (ESTA), Crane Industry Council of Australia (CICA), New Zealand Heavy Haulage Association (NZHHA), Crane Association of Canada (CRAoC).

There was also a productive and detailed debate on issues and proposals related to the amendment of the EN 13000 standard for cranes regarding rated capacity limiters. For more on this



Beth O'Quinn from the SC&RA organised the signing of the World Crane and Transport Alliance agreement

Signing the World Crane and Transport Alliance agreement are, from left to right: Christian-Jacques Vernazza for ESTA; John Gillespie for CICA; Bill Stramer for CRAoC; Jonathan Thomson for NZHHA; and Paul LeFebvre for SC&RA topic see the separate article starting on page 36.

Speakers at the event included: Roderik van Seumeren, Mammoet; Frank Bardonaro, AmQuip; Robert Weiss, Cranes Inc; Eric Etchart, Manitowoc; Christoph Schneider, Liebherr; and Klaus Meissner, Terex Cranes.

For more information, extra photographs, copies of the presentations to download, videos of the sessions, and much more, see the World Crane and Transport Summit web site, www.khl.com/wcts



Keynote speaker Doug McWilliams taking questions from the floor about forecasts for the world economy



WCTS REVIEW

SUCCESS





John Gillespie, left, and Jeff Brundell talked about the CraneSafe programme and the Australian approach to crane inspection and maintenance regimes





Richard Krabbendam talked about the necessity for

guidelines on trailer stability





Peter Libert from Sarens explained some projects and equipment capabilities





Hans-Dieter Willim, left, presented the FEM view on the amendment to the European safety standard EN 13000, and Robert Weiss, who presented the view from the USA where the amendment is strongly opposed as being unsafe and unworkable





Graham Brent explained how operator certification improves crane safety







Networking and exchanging information were primary activities at the WCTS

WCTS REVIEW





Roderik van Seumeren discussed the future for heavy lifting and transport companies and the challenges to be faced

Tim Watson graphically illustrated the importance of tower crane safety and discussed lessons to be learned from recent accidents



Alberto Munarriz, below left, explained wind profiles for tower cranes and EN 14439: 2009, the first common harmonised standard for tower cranes in Europe, coming into force on 1 January 2010





talked about further benefits of the new EN 14439: 2009









David Collett explained problems with permits and other hurdles when transporting an abnormal load across borders in Europe









Rainer Sasse from Scheuerle and Alexander Hoffman from RUD explained the new load securement regulations in Germany

Klaus Meissner issued a clear warning to be prepared for some serious implications of changing regulations on engine exhaust emissions





was professor Sergio Marchi, a former chairman of the General Council of the World Trade Organisation and a former Canadian

Frank Bardonaro talked about the key issues facing general crane rental companies in the USA





Eric Etchart talked about the challenges of meeting customer needs from the manufacturer's perspective

Kevin Cunningham talked about effectively using risk management to improve financial performance and the importance of making it part of all companies at a deeper level





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SPECIALIZED TRANSPORT

Bridges apart

ALE Heavylift and Felbermayr carried out challenging bridge transportations in recent months. IC reports on both of them

SPMT in support

LE Heavylift installed the arch section of the 1,100 tonne, 80 m long Rego de Lamas Viaduct in Lalín, Orense, Spain.

The section was built on a platform over the right bank of the AP-53 highway

towards Orense. The bridge section was transported to its final position using four sets of self propelled modular transporter (SPMT) – $2 \ge 6$ lines and $2 \ge 8$ lines. Steel supporting structures were required to bring the bridge section up to its required





height. The total distance covered was 196 m.

The installation steps were as follows:

- 1. Introduction of the SPMT and the steel supporting structure under the bridge section.
- 2. Transporting the load with the SPMT and unloading of the bridge section over the provisional assembly supports.
- 3. Transport of the structure to the assembling area.
- 4. Approximation lowering with the trailers and load transfer from the trailers to the 300 tonne climbing jacks.
- 5. Final jacking down and positioning of the structure. The crossing manoeuvres took two hours.

SPECIALIZED TRANSPORT

Over and above

elbermayr transported 16 sections of an ore grinder 300 km from Magdeburg to the Port of Hamburg, Germany. The project required a purposebuilt bridge to be constructed over a railway line.

Felbermayr did the work for LS Cargo Logistics GmbH, in Ratingen, Germany. Some of the grinder sections weighed more than 100 tonnes and were up to 8.7 m in diameter and 4.6 m tall. "We were able to transport the eight smaller sections, up to 23.2 tonnes, straight from Magdeburg by road. The dimensions of the remaining sections meant they had to be driven 16 kilometres to the Elbe [river] port in Schönbeck." was taken up with crossing a section of high-speed railway. "As the bridge over the railway would not have borne the total load of up to 73 tonnes, we had to find an alternative. We could not erect a temporary crossing to avoid the bridge as it would have blocked the line for too long. This left the bridge as our only option."

The answer was to "build a bridge over the bridge," says Karin Cordes from the Felbermayr facillity in Verden, near Bremen, where the project was planned.

Flyover

The flyover construction was assembled at the company's site in Hilden and tested

using a loaded tractor unit and trailer. It spanned 48 m and had a load capacity of 173 tonnes.

In August it was set up for real in three days. The bridge heads transferred the entire weight to the ground, meaning the permanent bridge did not carry any load.

Once the flyover was in place, the first tractor unit, with 150 tonnes in tow, rolled onto the 30 cm high ramp at the bridge head. An hour later the last of the trailer's 16 axles rolled over the ramp at the other side.

Three more sections of grinder followed before the convoy continued to Schönebeck harbour where the load was transferred to the boat. The vehicles then returned to Magdeburg to load the remaining sections of grinder and repeat the bridge crossing.

Two days later, all the remaining sections had arrived in Schönebeck and had been loaded onto the barge which then transported them along the Elbe to Hamburg. From Hamburg, they were shipped on to northern Brazil where they were destined for an ore-grinding plant.





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Slow burn

Down is still not the overall trend in the ICm20 2009 listing of the world's largest crane manufacturers. That is despite a year since the global financial crisis took hold and the massive and rapid economic downturn began. Some figures are already in the negative while others won't be until next year's table. IC reports what may be calm before a storm

n a positive note, it is only recent quarterly and half-yearly figures that show how much business has dropped for crane manufacturers. Positive because full 12-month results to reflect the general fall in business are unavailable until next year's ICm20 table. In addition, the crane industry tends to follow about six months behind the cycle for general construction equipment.

Like last year, Liebherr is at the top of the table. Sales were just over 20% up on the previous year. Moving down the top 10 the next five companies are all in the

LIFTING SALES (US\$ MILLION)

2007

2008

ABOUT THE NUMBERS

crane manufacturers is derived from the value of crane-related sales in the calendar year 2008 or, in the case of some Asian companies, the fiscal year ended 31 March

submissions and data from financial research organisations.

While IC strives to ensure that the data

Exchange rates calculated at: Euro 1.0 = US\$ 1.46 Japan YEN 90 = US\$1.0

The ICm20 listing of the world's largest

2009 Information is from a range of sources, including financial reports (from publicly traded companies), companies' own

presented is as accurate as possible, we cannot guarantee it, so the table should only be used as a guide and not for buying decisions. If you have any relevant financial information or suggestions to help develop the listing please contact the editorial department at the usual address.

RANK

2009 ICm20

COMPANY

		2000	2007
1	Liebherr	5,263	4,194
2	Cargotec	4,975	4,124
3	Manitowoc Cranes	3,883	3,246
4	Konecranes	3,133	2,392
5	Terex Cranes	2,900	2,235
6	Xuzhou Heavy Machinery (XCMG)	2,197	1,580
7	Tadano	1,784	1,572
8	Demag Cranes industrial cranes	981	690
9	Kobelco Cranes	944	769
10	Zoomlion	913	614
11	Palfinger	746	693
12	Columbus McKinnon	607	623
13	Kato Works	539	539
14	Hitachi Sumitomo (inc Link-Belt)	521	369
15	Sany	476	n/a
16	Gottwald Port Technology	462	372
17	Furukawa Unic Corporation	444	364
18	Sennebogen	403	208
19	IHI Construction Machinery	263	309
20	Fassi Gru Spa	225	278



same position as last year and all show sales increases.

Kobelco at 9 in the table built 920 cranes in 2008, up 8% on the 850 units it built the previous year. This helped its sales figure to US\$944 million, up 19% from \$769 million the year before. "Although the profit targets that were originally set were not achieved, large sized crawler cranes, of which sales were started in 2007, sold well in general, making a significant contribution to profitability," Kobelco said. Domestic sales rose 23.5% at Kobelco over the previous fiscal year and exports increased 17.4%.

Chinese manufacturers XCMG, Zoomlion and Sany have had a major impact on the table. Zoomlion has entered the top 10 from 11 last year, helping to push Palfinger from Austria out to 11. Sany is a new entry at 15 while XCMG has posted an increase of more than 25% on the previous year. Sitting just outside the top 20 is crawler and mobile manufacturer Fuwa with crane sales of \$174 million.

Of the companies showing a decline, Tadano was down 6.6%, Palfinger just 1.8%. For the latter company this is quite different from last year as the exchange rate fluctuation between the Dollar and the Euro, in favour of the Euro, means our table shows sales were actually higher but, in Euro terms, they were 10 million lower in 2008 than 2007. The sales figures for loader crane manufacturer Palfinger in Euro were 510 million in 2007 and 500 million in 2008.

This exchange rate effect also applies elsewhere in the table among the manufacturers who report in Euro or are based in Europe. These are: Liebherr, Cargotec, Konecranes, Demag Cranes industrial cranes, Palfinger, Gottwald Port Technology, Sennebogen, Fassi. Cargotec numbers are up nearly 25%, due in part to acquisition and the exchange rate fluctuation between the dollar and the Euro. The three crane divisions, Kalmar, MacGregor and Hiab were still led by the former, where sales were almost double those in each of the other two, although business in the port sector was early to be adversely affected in the cycle.

Another change this year in the table is that the figure for Link-Belt is included with sister company Hitachi Sumitomo Heavy Industries Construction Crane Co, which also includes cranes sold by Hitachi Cranes, Europe and China.

A few years ago Tadano was the world's largest manufacturer of cranes before being eclipsed by Liebherr, Manitowoc and Terex. In December 2008 it added to its portfolio by buying USA-based telescopic crawler crane manufacturer Mantis for \$ 37.5 million.

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SITE REPORT

Gas boost in the Gulf

A 300 tonne crawler crane from Liebherr was used to upgrade the Gulf of Mexico's most productive gas processing platform. IC reports



Installing a new crane on the South Marsh Island Block 217 platform

latrock is a multiple reservoir deepgas discovery below the Chevronoperated Tiger Shoal Field in the Gulf of Mexico, 19 km southwest of Vermilion Bay, USA.

Gas produced at Flatrock is processed at the South Marsh Island (SMI) Block 217 platform, which, before its expansion earlier this year, was already producing double the Gulf of Mexico average for a single platform. Since, the expansion capacity has doubled.

"This one platform alone could increase US natural gas production by 13%," says J.P. Quackenbos, president of Cajun Maritime LLC, Chevron's main contractor on the project.

To carry out the work, Cajun purchased a 300 tonne capacity Liebherr LR 1300 lattice boom crawler crane. "This crane has a number of features that are attractive to us. The sealed bearings, stainless steel, zinc plated surfaces and special coatings make it particularly suitable for the maritime market, and there are a number of safety mechanisms that we like. We also like the big engine, high line pull and the load chart - it holds its capacity well as the radius increases," Quackenbos explains.

The model was used in a range of installations, including 32, 42 and 76 inch (81, 106 and 193 cm) diameter pipe piles, a new service crane and a water treatment deck platform. The lifts included a 60 tonne separator package, placed at a 20.1 m radius and a 71.2 tonne well deck set at a radius of 18.3 m.



The Liebherr LR 1300 installs a water treatment deck platform

With the crane being set on a barge, Cajun Maritime engineers had to ensure it maintained a zero degree list at all times, allowing the crane to lift to its full load chart with no reductions.

Since completing its work on Flatrock in July, the LR 1300 spent about two months working on a project in Galveston Bay, Houston, before returning to Flatrock in October to carry out further expansion activities.



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66



Pick and carry cranes are the workhorses of the Indian construction industry, doing the jobs more usually associated with telehandlers in other countries. While the total number of other types of wheeled mobile cranes – truck cranes, all terrains, rough terrains and yard cranes – sold in a year is likely to be around 300 units, there will be more than 6,000 pick and carry cranes sold.

In general, crane sales in India have followed the global trend of peaking in 2007 before declining strongly in 2008 as a result of the global credit squeeze. Demand, however, already appears to be returning reasonably strongly.

The two leading manufacturers of pick and carry cranes in India are Action Construction Equipment (ACE) and Escorts Construction Equipment.

Escorts sales & marketing vice president Rajesh Sharma says that in the year ending 31 March 2008 – fiscal 2008 – some 6,800 units were made and sold in India. This declined to 5,200 units the following year.

Demand for cranes in India started to go down in July or August 2008, says ACE director Sorab Agarwal, when it fell about 10 to 12%. The decline accelerated after the collapse of Lehman Brothers in

Back in demand

Sanghvi Movers deploys a Kobelco CKE 2500-2 at the Reliance refinery in Jamnagar

Indian crane manufacturers are optimistic about recovery of demand for their products. PHIL BISHOP reports

September that year and the onset of the worldwide credit squeeze, until signs of easing appeared in spring 2009. "Eighty or ninety percent of cranes sold in India are financed by finance companies," Agarwal says. "This dried up. The crane market was impacted 60%."

Sharma says that for the year as a whole, "market volumes for mobile cranes dropped by 15 to 30% in 2008-09 over 2007-08. The major impact was felt during October to December 2008."

Sales of new hydraulic crawler cranes up to 100 tonnes capacity have been dominated by Chinese brands, with 80 tonnes the most popular. Other overseas manufacturers, mainly Japanese, German and American, have competed over larger sizes, for which demand has been relatively strong in recent years with the rise of wind power and major infrastructure projects. This easy segmentation, however, is set to become more blurred, with Chinese manufacturers now competing in the higher capacity classes and Indian crane rental company ABG beginning to manufacturer India's first locallyproduced hydraulic crawler crane, an 80 tonner, to take on the Chinese imports. By October 2009, the first two units had been produced, with a further eight planned for completion by March.

An illustration of the declining demand also comes from Chinese crawler crane manufacturer Fuwa, whose export manager, Ryan Tan, says, "We had sold and delivered a total of 86 cranes to India in 2008. We are expecting to sell around 30 cranes in 2009. This sharp fall is due to the economic crisis and the election period in India." Most of Fuwa's sales in India are to ABG, which invested heavily in 2008.



Tower cranes

The tower crane sector also felt the pain of the credit squeeze. Ashwani Mattoo, Manitowoc Cranes national sales manager for tower cranes in India, says, "The global recession did take its toll on our business, as many real estate and infrastructure projects were put on hold. The slowdown, which started in October 2008 until the middle of 2009, was tough. But the last couple of months are showing a definite improvement in the market and we are already seeing sales pick up slowly but steadily. The government has allocated more funds for residential developments and local developers too are launching private residential projects to meet the rising needs for housing in the cities."

Rajesh Sharma says that demand for pick and carry cranes has been gradually improving in 2009. "It has been a slow but a steady recovery," he says.

ACE's Sorab Agarwal also believes that the market is now stabilising. "After the elections in May, things started looking much brighter and finance companies are more or less back on track and the sentiment of the people is improving. The market is now down just 25% compared to our best numbers – which was in the first half of 2008. I think latest by March 2010 we will be back on track. That's my gut feeling. The scenario is very buoyant. There is a lot of pent up demand. Maybe in the next six months it should totally normalise."

Agarwal says that between 2002 and the financial year ending 31 March 2008, ACE



As in most other markets, there is still work in India for large crawler cranes like Liebherr's 1,350 tonne capacity LR 11350



ABOVE: On the test bed ABG's new crawler is subjected to load testing with 33% overload – 106 tonnes

RIGHT: ABG's new 80 tonne capacity hydraulic crawler crane being assembled

was growing at a compound annual growth rate (CAGR) of 68%. Half of that was due to market growth, he says, and half "to us being able to eat into the competition".

In fiscal 2002 (year ending 31 March 2002) ACE made approximately 200 pick and carry cranes and about 25 self erecting tower cranes. In fiscal 2008 it made 3,200 pick and carry cranes and close to 190 self erecting tower cranes, he says. The impact of the current downturn means that production for this financial year will be in the region of 2,700 pick and carry crane and 150 self-erectors.

ACE is still a young company, founded in 1995 by Vijay Agarwal. Sorab Agarwal, his son, joined in 1998. They remain ambitious for further growth. In 2006 it raised capital in the financial markets to fund expansion into manufacturing wheel loaders and backhoe loaders, which it has now started doing. Its crane product line has been expanded too. Two years ago it started producing its own-design 25 tonne capacity truck mounted cranes and is selling around 15 units a year. In this way, ACE is bucking the trend that has seen most Indian crane manufacturers close down their truck crane production in the face of overwhelming competition from China. Chinese manufacturers account for at least two thirds of the 100-plus truck cranes sold in India in 2008.

Also last year, ACE began manufacturing rough terrain cranes, a 20 tonne capacity and a 30 tonne model, with boom lengths of 22 m and 27 m, respectively, similar in performance and basic mechanisms to the other locally produced RTs, Agarwal says.

Crane kits

This financial year Agarwal forecasts that it will produce seven or eight units.

Growth has come from other directions as well. In 2007 ACE acquired a distressed company in Romania and, in mid-2009, began shipping CKD kits of its pick and carry cranes for local assembly, to sell in Romania and neighbouring countries. The



aim is to start out by selling 40 or 50 units a year and build from there. ACE forecasts a market of 300 to 500 units a year in the near future, Agarwal says.

ACE also has distribution deals with PM of Italy, mounting PM loader cranes on local trucks, and with Zoomlion of China for crawler cranes and top slewing tower cranes. "We have been selling Zoomlion tower cranes for five years and there are now more than 450 working in India," he says. The crawler crane franchise is more recent, starting in 2008. More than 50 have been delivered to date, although more than 40 of those were in the first year. "This year has been very slow," Agarwal says.

Most of the Zoomlion crawlers sold into India have been 70 tonners, although there have also been two 600 tonners (QUY600), a 260 tonner and three 160 tonners. "We had more orders for 260 tonners but they got cancelled," he says. One of the QUY600s was purchased by Essar Group in 2008, along with 25 Zoomlion 60 tonne capacity truck cranes.

While ACE represents Zoomlion for crawler and tower cranes, it has chosen to go its own way with rubber tyred cranes, preferring to develop its own manufacturing plans. For these, therefore, it is Escorts who since July has represented Zoomlion for wheeled mobiles.

Escorts has also been developing its own product line. "We have introduced a 23 tonne articulated pick and carry in our TRX series, the TRX2319," Sharma says. Also new from Escorts is a rescue crane designed for working in mountainous areas. By the start of 2010 it will also have launched two more pick and carry (P&C) models and two telescopic slewing cranes of 20 and 25 tonnes capacity.

"We have maintained our market leadership in P&C. The emphasis



which was put on product and market development for higher capacity and much safer P&C cranes has paid good dividends," Sharma explains. "Over 60% of our P&C volumes came from newly designed higher end cranes and TRX series P&C. The lower end P&C (5-10 tonnes) segment is now crowded with number of manufacturers. It is, therefore, imperative for us to keep evolving our products in terms of technology and attributes. We have had a good success in achieving this."

RTs and ATs

Joydev Bose, vice president marketing at TIL, says that up until the credit squeeze sales of new RTs had increased rapidly in recent years. He says that TIL, which has an historic relationship with Coles/Grove, is the leading manufacturer of RTs in India, with RTs up to 75 tonnes capacity. "We manufacture Grove cranes under licence," Bose says. TIL also sells imported RTs up to 120 tonnes capacity, as the distributor for Grove.

In addition to newcomer ACE, the other main RT manufacturers are Escorts and Voltas. They both have cranes up to 40 tonnes capacity. The Voltas RT is based on an old licence deal with P&H (now part of Terex) to produce Omega models.

According to Rajesh Sharma sales of new RTs dipped from 120 units in fiscal 2008 to 110 in fiscal 2009. He says that



Terex's campus in Hosur, which will be home to the manufacture of tower crane sections

Escorts' RT sales rose 25% in the first half of fiscal 2010, so he is forecasting a total market of 140 units for 2009.

The leading importer of RTs is Telco Construction Equipment (Telcon), part of the giant Tata Group, which is the distributor for Tadano.

P. Ravishankar, Telcon senior general manager, sales and marketing, says, "Indian customers are highly price sensitive. Any new equipment imported in to India will attract additional import duty at 21% of the total equipment cost, making import purchase costly. The designs of the cranes manufactured by local manufacturers in India are meeting the basic requirements of the customers and are 40% cheaper than the imported cranes. This makes selling imported cranes challenging."

Sales of all terrain cranes, though very small in number, were unchecked by the credit crisis. According to Wolfgang Beringer, marketing manager at Liebherr-Werk Ehingen in Germany, six ATs were imported into India in calendar year 2007, excluding Chinese manufacturers, followed by nine in 2008 and a forecasted 10 in 2009. Liebherr claims a 50% share of these.

Ravishankar believes, "The market for all terrain cranes in India is at the initial stages of growth and is set to grow in the future."

Crawler cranes

"Crawler cranes are the big dollar market," says Steve Filipov, president of Terex's developing markets division. "There is a lot of wind power development." Demag sells about 10 crawlers a year to India in a good year, split between just three or four customers. "ABG is one of our biggest customers, with a big fleet of CC 2800s," Filipov says. ABG also owns a 1,250 tonne capacity Terex Demag CC 6800 and has a 3,200 tonne-capacity CC 8800-1 Twin on order.

Sanghvi Movers, the other big crawler crane rental fleet owner, is more of a Liebherr customer, says Filipov, although it has some CC 2800s.

With their high-capacity fleets and large crawler cranes ABG and Sanghvi have been protected against economic downturn by the more resilient power sector. Of the Sanghvi Movers fleet of 323 cranes, 186 are above 100 tonnes capacity, including 750 tonne capacity Liebherr LR 1750s.

In the first quarter of fiscal 2010, ended 30 June 2009, Sanghvi Movers saw its net sales rise 5% year-on-year to Rs 816.3 million (US\$ 17.6 million), on which it made net profit after tax of Rs 231.0 million (\$5.0 million), a 2% increase on the previous year. Some 43% of its revenue in the quarter came from



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the power sector. For the full year to 31 March 2009, Sanghvi Movers saw revenue rise 40% to Rs 3,575 million (\$77 million).

While investment in large crawlers has paid dividends for those with the necessary ambition, the high volume sales

New from Escorts is the TRX 2319 pick and carry crane, rated at 23 tonnes capacity

The 40 tonne-class RT 40 is Escorts' largest rough terrain crane



for crawler cranes are at the lower capacity end, however, which is mainly satisfied





the market size of 2009 will be approximately 20-30% less than 2008, and we would see some positive improvement in 2010, hopefully around 10-15% up from this year."

While Chinese manufacturers like Fuwa dominate sales of crawler crane below 100 tonnes capacity, for larger machines the price differential between Chinese

and other manufacturers is not so great. Kobelco has been working through

distributor Voltas for six years and, in October 2009, shipped its 100th crawler crane to India. Kobelco established a liaison office in New Delhi in October 2008 and this year expects to ship 30 units to the country.

Maruo is optimistic about future prospects. "Currently India is one of the relatively active areas for crane demand in the world, especially in the power generating sector. We see more potential demand here considering [the government plans for] 70,000 MW in the 11th five year

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Contractor Panchsheel Buildtech uses a locally built Potain tower crane on the site of the Panchsheel Wellington building in Ghaziabad. The crane is a Potain MCI 85A, with a height under hook of 80 m, a 50 m jib and a 1.3 tonne tip load. Maximum capacity is 5 tonnes

plan, and another 80,000 MW in the 12th five year plan. Demand for steel will come up. The total economy is slowing down with higher interest rates, inflation and depreciation of the Indian Rupee, which are affecting growth of the infrastructural sector or industrial production, but those sustained sectors will be coming up sooner or later."

He identifies one negative prospect, however, and that is the likelihood of surplus crawler cranes sitting idle elsewhere in the world being sold into India as young used machines.

While Kobelco does well in the 250 tonne class, Liebherr-Werk Ehingen claims a 70% market share in the classes that it competes in, namely 350 tonnes and above, where market demand was 20 units in 2008 and 10 in 2009.

Tower cranes

Like truck cranes and smaller crawlers, tower crane sales in India are also dominated by lower cost Chinese



manufacturers. Manitowoc, however, says that it is improving its market share. Manitowoc's Potain tower cranes have been manufactured in Pune since 1982, originally under licence by its distributor Shirke, which Manitowoc then acquired in 2007. It remains the only tower crane manufacturer in India.

The next stage in Terex's plan to improve its penetration in India is to set up local manufacturing. Terex has a human resources team in India working on developing three product segments: tower cranes, crushing and screening (Powerscreen), and construction. A 30 hectare site was purchased in Hosur, 45 minutes from Bangalore, in 2007. "We are trying to create a campus approach," Filipov explains. "Powerscreen has gone in first. Tower crane sections will be made here. The plan is that eventually it will be Terex's base for exporting tower cranes to the Middle East and elsewhere."



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LEGISLATION AND STANDARDS

Safety talk

One of the most interesting and important debates at the World Crane and Transport Summit in October centred around an amendment to the European EN 13000 mobile crane standard regarding rated capacity limiters. EUAN YOUDALE reports

uropean Machinery Directive is law. To fulfil that law a range of standards is referred to – one of them, for mobile cranes, is EN 13000, first published in 2004. Since then an amendment, relating to the rated capacity limiter, coming into effect in June 2010, has caused controversy among crane users on both sides of the Atlantic.

It is the chapter regarding the rated capacity limiter that has generated particularly strong opposition from the USA. The amendment calls for the elimination of the standard override key and for reduction of operating speed down to 15% when in an override situation. In hydraulically controlled cranes it is not possible to reduce the speed at each movement separately. So the pump output will be reduced to 25% when the crane is in an override situation.

As soon as the 2009 amendment is set into force, all cranes sold in European Union countries must incorporate these changes. Presenting the views of crane users in the USA is a task force set up by the Specialized Carriers and Rigging Association (SC&RA). It argues that this law would bring critical decision making out of the hands of the operator and stifle the international used crane market. These issues were brought to a head at the World Crane and Transport Summit in October, when members of the Specialized Carriers & Rigging Association (SC&RA), the



European Association of Heavy Haulage, Transport and Mobile Cranes (ESTA), Crane Industry Council of Australia (CICA) and the Federation Europeenne de la Manutention (FEM), which represents the European manufacturers of mobile cranes, met to discuss the situation with a view to creating a potentially groundbreaking set of proposals.

History

To take a few steps back, the health and safety officials in Germany, France and Norway, who felt that the chapter regarding the rated capacity limiter was not fulfilling the requirements of the Machinery Directive, raised the Safeguard Clause. This chapter was given back to the European working group WGP 1 to find a compromise.

The result was the EN 13000prA1 2009 amendment to the harmonised standard EN 13000: 2004. The amendment is now part of a unique acceptance procedure (UAP) closing on 18 November 2009. It may be delayed three months longer than originally planned, due to misleading translations of the amendment that led to misinterpretations in some EU countries.

During the World Crane and Transport Summit, Hans-Dieter Willim, FEM member and general manager of the design department at mobile crane manufacturer Liebherr-Werk Ehingen in Germany, outlined the plans for the rated Hans-Dieter Willim, FEM member and general manager of the design department at Liebherr-Werk Ehingen in Germany

capacity limiter's (RCL) bridging device as per the amendment:

The crane may be equipped with a set up button in the operator's cab. This button may be required for rigging and de-rigging or getting out of deadlock situations when the crane is working. A bypass device outside the operator's cab may be also required for emergency operation, as is a data logger to record all relevant information for incident analysis.

After the amendment of EN 13000 is set into force in 2010, all cranes put into the European market must fulfil the new requirements. Hans-Dieter Willim explains, "This is valid not only for new cranes but also for used cranes. For example, a used crane, originally brought into the American market then brought back into the European Union after three or four years has to fulfil the newest standards."

Concerns

Speaking at the World Crane and Transport Summit, Robert Weiss, chairman of the SC&RA EN 13000 Task Force and vice president of Cranes Inc, said the US crane industry, including users and manufacturers, wholeheartedly opposed the EN 13000 amendment.

"To understand the reasons why,

LEGISLATION AND STANDARDS



you must first understand our views concerning RCLs and similar technologies. In the US, devices such as RCLs, boom angle indicators and anti-two blocks are considered operational aids, which are there simply to facilitate operation of a crane - not control it. In fact, they are not even considered to be safety devices by regulatory and standard-writing authorities."

According to Weiss, the American National Standards Institute (ANSI) states that the use of operational aids shall not replace the requirement of an operator to know the load and capacity chart, and even goes on to note that verified weights and measured radii shall take precedence over indicator readings.

Safety

The Occupational Safety & Health Administration (OSHA) in the USA further divides operational aids into two categories, with Category I operational aids being more important than Category II. Not only does OSHA consider an RCL to be a Category II device, it does not even require that a crane be equipped with one. All OSHA mandates is a scale to help the operator know the weight.

"Furthermore, it is SC&RA's position that a reduction in speed to 15% when

Robert Weiss, chairman of the SC&RA EN 13000 Task Force and vice president of Cranes Inc

in override actually creates a hazardous condition by hindering an operator's ability to get out of an emergency situation in the quickest way possible," says Weiss.

"That being said," adds Weiss, "SC&RA agrees with its European colleagues that something must be done to make it more difficult to abuse the override key. While SC&RA does not agree with the approach taken in the EN 13000 amendment, they are committed to working with the worldwide crane organisations to develop an acceptable solution whereby the key can only be used on a limited basis and for its intended purpose - emergency operation."









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LEGISLATION AND STANDARDS

Bridging

Another important aspect of the EN 13000 section is the lockable bridging device, No. 3 (see diagram), outside the operator's cab. The device is for bridging a defective RCL or for getting out of emergency situations.

For example, explains Willim, if an angle indicator is defective, then you must be able to bring the crane back to a safe position. Or, in an emergency situation, where a load has been miscalculated and transferred to the crane (e.g. a girder which is attached to the crane hook is flamecut from the bearing structure), there must be the opportunity to bring the load safely to the ground. However, as soon as you bridge the RCL, for load moment increasing movements, the crane speed is again reduced to 15%.

The location of this bridging device on the crane was discussed during a meeting with some of the European Health & Safety officials in Manchester, UK, on 16 October.

"The positioning of the override key was discussed, as well, and a position outside of the cabin with a key in a locked cabinet or a keyswitch was seen as appropriate. Most European manufacturers will locate it at the rear of the crane operator's cab on the outside," Willim explains.

Proposal

The most recent meeting, at the World Crane and Transport Summit on 21 October, continued efforts to develop and propose a potentially workable solution to the issues raised by the new requirements of the amendment. Willim described the set of proposals:

Firstly, there should be an additional, third function of the set up button No. 1 (see diagram) in the cab. For example, if a safety-related sensor fails, this is automatically detected by the crane control system, allowing the bridging to continue at full speed. "For example, if an angle indicator has gone and you know the exact radius and the load, then, in America you can continue work as long as you know the loading status of the crane exactly. In Europe the rated capacity limiter is mandatory, therefore, it will be only be allowed to bring the crane back into the transport position."

Secondly, the bridging device must be in the operator's cab in direct reach of the operator to mitigate a sudden emergency situation without any restrictions. All movements must be possible at full speed, but only for one operation. After that the operator must reset the switch before lifting another load.



Robert Weiss, left, and Hans-Dieter Willim

"There was a very long discussion about how to safely reset the switch. There were a lot of solutions, but in the end we came to the solution that there must be a lockable switch outside the cab to reset."

The operator is not allowed to continue work when switch number 3 is not in the reset position. The key, number 4, must be in the possession of a site manager or appointed person. As well as the appointed person supplying a report of the emergency procedure, the data logger also records all information if switch number 3 or 1 is used.

These proposals will now be discussed with the European health and safety officials who initiated the amendment. If they agree to the proposals, they can be part of the next revision of EN 13000.



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SAIE REVIEW



Ormig celebrated its 60th anniversary year with the launch of its 5.5 tonne capacity 5.5 tmE eclectic industrial crane. It followed industry requests for a crane to access restricted areas and is aimed mainly at the Italian market. The boom has two extensions, offering a maximum reach of 9 m. The electric motor gives 10 kW of power with a maximum torque of 140 Nm. The first machine has gone to Italian company Santoro.



MBS is the name of a new Italian loader crane manufacturer. The one-year old company has one model on the market. The 3.4 tonne-metre M 4.00/ 3S has a four extension boom that can reach 10.5 m and lift 350 kg at the tip. Two further products are coming into production. They are the 5.15 tonne-metre M 7.00/ S5 and the 7.35 tonne-metre M 9.00/ S5. They will be launched in January and February, respectively. MBS also produces a range of four outriggers ranging up to 35 tonne-metre capacity for trucks up to 3.5 tonnes in weight. The company plans to develop higher capacity cranes next year.



SAIE 2009 delivered its usual range of interesting products this year and even presented a new loader crane company. EUAN YOUDALE was there

From Eurogru Amici comes the custom-built 100 tonne capacity Euromatic 3 truck crane. It was initially designed as a light crane with a long boom for major Italian rental company Vernazza Autogru. The boom is produced with Weldox 1100 steel, while the rest of the superstructure is made with Weldox 900. Claudio Vernazza says the lighter design makes highway use easier and quicker, although, the higher tensile steel raises the price of the machine by 15% over standard models.

The model also boasts a "special Euromatic" boom, says the manufacturer, with a cylindrical boom and pin locking system. The crane on display was the second of a three unit order from Vernazza. Eurogru Amici will launch a 150 tonne telescopic truck crane in 2010.



FROM LEFT: Marino Amici; Claudio Vernazza; Alessandro Amici



Kegiom Lifting has launched the 1.2 tonne capacity Model 200 Panda electric mini loader crane. The compact crane is 850 mm wide with outriggers retracted and has a 25 degree rotation in this position. That increases to 120 degree rotation with outriggers extended. Maximum working height and radius are 6.5 m and 5.2 m, respectively. The crane is designed for the Italian market and has many applications, including in construction. A remote control is optional.

Heads



Valla has also introduced a compact all electric crane. The Valla 25 E has a 2.5 tonne lifting capacity, filling the company's lower range. The prototype is an update of the existing 2 tonne model and is likely to take over from that machine, says the company. The 25 E has a new multi-purpose winch hoist that can carry 60 m of cable. This makes the crane suitable for lifting items from the ground while working on high level floors in buildings under construction. It also includes a 'double speed motor' that can lift at speeds up to 14 m/minute. The 400 kg counterweight can be dismounted, bringing the machine to under 2 tonnes.

New from MGI is the 30 tonne MG 30 TK truck mounted crane. The model claims a high capacity with compact dimensions. Width is 2.5 m, while the length is just over 8 m. It is designed to fit onto any truck.

The main advantage is its ability to negotiate historical town centres, with narrow streets. Features include flexible adjustment of outriggers and a moveable fly jib, which are also conducive to working in small spaces. According to the company, in the past only self erecting tower cranes were able to reach the areas that the MG 30 TK can now tackle.

above water

F.IIi Ferrari has three new cranes in the middle range: the 561, 571 and 581. Capacities are 6, 7 and 8 tonne-metres, respectively. All of them offer one-hand remote control.

New to this 500 series is a jib option, previously only available in the 700 and 900 series'. This is in response to market requests for jibs in the middle range, partly because customers in an economic downturn want more flexible machines.

Also new on the stand was the second model in the 900 series, the 70 tonne-metre 980 with 10 jib extensions. The main difference between that and the range-topping 990 is its top seat control rather than a remote option.

Effer showed its 655 loader crane for the first time. The 60 tonne-metre crane is based on the 55 tonne-metre class and features the DMUplus electronic control system for the first time in this class. It monitors all crane functions, working angle and speed – allowing more capacity. It boasts Weldox 1300 steel, giving it 30% more capacity on the fly jib than the previous generation. Effer claims the crane has the best power to weight ratio in its class.







The new 80 tonne-metre 80000 E A.S.C. Plus loader crane from Cormach continues the company's middle range. It has the same fly jib as the 125 tonne-metre model and has up to 11 extensions on the foldable boom and six extensions on the jib. The company will present new cranes at Bauma 2010, including special version models in the top capacity range, it said.



Building on the success of the wheeled Galizia G20 Electric, launched at SAIE 2008, the company has introduced a crawler version, the GK20 Electric, this year. The tracks retract from 1,220 mm maximum width to 820 mm. Apart from spreading the load and reducing ground pressure on soft terrain, it is also designed to fit through doorways. It includes two motors. The AC brushless unit allows the crane to drive through water. The electronic drive changes the track speed to provide a smoother turn. Power is 4.2 kW from each motor, compared to the 2 kW engines on the wheeled version. The first five units will go to dealer GGR in the UK. The company has also updated its 20 tonne capacity GF200 crane with a camera in the back and a removable counterweight that can be attached using a forklift.

SAIE REVIEW

Pesci showed its 75 tonne-metre SPE 900 loader. The company said it is the biggest crane at short boom configuration on the market. It is designed for heavy duty jobs like moving machinery. Four, six and seven boom extension versions are available.



SAIE HIGHLIGHTS

TCM launched its 70 tonne capacity C 700 SP truck crane at SAIE. The four section boom has a maximum 32.6 m tip height, rising to 43.52 m with three section jib. A version of the C 700 SP is being used at the top of the King Abdullah Project in Saudi Arabia. Four crane uppers have been fixed on a concrete floor to carry out general construction work on the roof. Following that, their use switches to lifting cleaning and maintenance-related items from the ground, using 600 m long wire ropes. For this work, the boom has been adapted to allow the jib to move up and down rather than it being a standard swingaway.

■ Locatelli presented the final prototype of its 50 tonne capacity GRIL 8500 TL rough terrain, launched at Intermat in April. It has a five section telescopic boom. The difference with this prototype is a covered hydraulic system. There have been three orders in Italy and Northern Europe since the launch.

■ Terex Atlas is giving its 6 to 29 tonnemetre loader crane range a facelift. Rather than four steel plates being used to form the column, two plates are used, giving a more aesthetically pleasing result. The update started with the 38 tonne-metre TTK380.3. This proved a success, so the company is working itself through the range below, starting with the 16.3, which was on display for the first time. The other five models in the updated .3 range up to 29 tonne-metres will be presented at Bauma 2010 in Germany.



Palfinger showed five new cranes in its 20 and 30 tonne-metre class, as well as three new compacts, meaning the full range up to 50 tonne-metres has been updated to the High Performance brand. Another interesting model was the 17 tonne-metre Q 170 Triple Z foldable crane that can fold with an attachment mounted. This has been updated for the Italian market with an extendable boom. There is one extension in the main boom and two in the outer boom. The 12 tonne-metre M 120 L was also shown in the iron for the first time.



Faymonville showed the Megamax, its 2-axle 40 tonne payload modular trailer. At 6.5 m long, the trailer meets EU road requirements but, with fewer axles than previous models, there is more loading space. It is the first time the company has attended SAIE. Previously, the specialized transport equipment manufacturer showed at the Transportec exhibition in Milan.

Terex presented the prototype of the 90 tonne capacity RT 100 rough terrain. It is the first rough terrain in its capacity rating to be launched onto the European market. It will also be certified for sale in the USA.

Boom length is 53 m with six extensions, the longest in its class, says the company. The model has two telescopic modes to maximise lifting capacity at maximum and minimum radius.

It is manufactured at the company's Crespellano facility in Italy. A date for full production has not yet been set, although it will possibly be about May 2010. An additional feature comes with the LMI that has colour screen and a new graphics interface, offering more wide-ranging control and set up capabilities.



BELOW: This was the first time transport manufacturer De Angelis Rimorchi had incorporated a disc brake system in its specialized trailers. The brake system was tested in its semi-trailers this year, and has proved to be a great success, says the company. The system means the trailer can be coupled with a tractor designed for standard or specialized transport.



SAIE 2010 runs from 21-24 October. For details go to: www.saie.bolognafiere.it

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Spreader systems are moving with trends in the marine and port sectors, as well as demands for efficient and environmentally friendly products. EUAN YOUDALE reports



SCS³ is a spreader control system designed for fast and specific fault diagnosis. These functional advantages lead to spreader fleet reliability that can be measured by specific metrics, such as higher MMBF and MTBF, says Bromma

Spreading horizons

O ffshore applications are becoming increasingly attractive to manufacturers in the crane industry. "Offshore has had its recession. The drop in the oil price caused a massive knock-on effect all the way around, but everything seems to be going up at the moment. New projects are being announced and we are very optimistic about that particular market," says Nick Latham, Modulift Group chairman.

As demand increases for lifting equipment with Det Norske Veritas (DNV) approval for offshore applications, Modulift has completed its second bespoke spreader system with full certification.

Both spreader systems are for the Pluto LNG project in Western Australia. The AU\$ 12 billion (US\$ 10 billion) venture will become the fastest developed LNG project from discovery of the gas field in 2005 to first gas in late 2010, according to Modulift.

"We had actually kept our distance from the offshore industry. We knew about DNV for a long time, then this [particular project] came up and it was appropriate to move forward with it," explains Latham. "It is a large market – statistics on spreaders is not easy to come across, so we are getting it from market feedback and responding to that requirement."

Middle-way

In addition to the DNV products, Modulift has identified a requirement for the same level of specification as DNV, without the expensive and extensive certification. The company has called this specification Modulift 271.



It is aimed primarily at the Norwegian container handling market which requested a 271 level spreader. "We adopted the 271 name and created Modulift 271. So we have a cost-effective solution to meet the needs for the high quality spreaders suitable for the demanding applications of the marine lifting environment. Within a week of announcing it to Norway we were getting orders back, so it is something that they were waiting for."

The Modulift 271 range is supplied with a certificate of conformity to 271 and is designated for temperatures down to -20 degrees celsius.

"The DNV certificate involves far more background work. There is the DNV design review, in which the design goes off to DNV for review and approval. Then DNV surveyors involved throughout the fabrication process need to witness the proof load testing," says Latham.

High grade

Increasingly heavy loads, both onshore and offshore, are providing some interesting challenges for spreader systems.

"We are currently looking at lifting projects towards the end of 2011. And, as I understand it, the cranes required to do those lifts do not exist yet. We are working

The Bromma STS45E all-electric ship-to-shore crane spreader, part of the Greenline range. Advantages include reduced unscheduled service time by elimination of "nuisance" downtime occurring from spreader hydraulic problems, including bad hose connections





very closely with a number of the major crane companies, marine and land-based, on these very heavy projects," says Latham.

An example of the requirements, Latham says, is a 2,000 tonne lift at 50 m radius and a 5,000 tonne offshore lift. "The owners of these cranes have done their

market research and know these projects are there. We are seeing requirements for below the hook gear as these projects move forward."

One such project is Royal Dutch Shell's plans to build the world's biggest ship – a 480 m vessel that will house a liquefied natural gas plant and float over offshore gas fields. Weighing, 600,000 tonnes, it will include 50,000 tonnes of equipment on deck that will

require large capacity spreaders as part of the installation process.

Another interesting design detail for spreader production comes with the trend not to use a hook for heavy lifts. For example, says Latham, the 3,200 tonne capacity Terex Demag CC 8800-1 Twin crawler crane does not use a hook at maximum capacity. Instead, the spreader is connected directly to the swivel on the hook sheath assembly.

In control

On the electronics side, monitoring and diagnostics are being incorporated into spreader systems, as can be seen in the other parts of the lifting industry. Bromma's SCS³ container spreader communications and control technology is unique in the sector says Lars Meurling, Bromma vice president, products and solutions.

"The thing you do not want is a spreader to break down when you are loading or unloading a ship. We came from a situation where we were essentially focusing on corrective maintenance and moved that into preventative maintenance. But we think we can take that one step further. With the technology that is available in our SCS³, we can actually start to predict what things will break down, before scheduled maintenance." Meurling adds, "I think what we introduced with the SES3 system was to increase diagnostics and prognostics functionality but we also introduced another level of user friendliness."

Green focus

The SCS³ control system is one of Bromma's two key focus areas. The other is the electric product line, called Greenline.

Features of the fully-electric range, popular in the yard sector, include reduced power consumption and the fact that there is no need to handle hydraulic oil, eliminating potential oil spill risks. "The port industry and terminal operators are looking for environmentally friendly products," adds Meurling.

The main interest for such products comes from northern Europe and North America, although there are steady orders from other parts of the world, including Asia and the Middle East. "If you look at northern Europe, there is a requirement, more or less, and pressure from society to find solutions that are environmentally friendly."

Will fully electric spreaders eventually be dominant across all Bromma's product lines? Meurling shares his thoughts: "Eight or nine years ago we introduced the fully electric yard spreader. At that time the hydraulic spreaders were dominant – today it is quite the opposite. We are seeing the majority of RTGs and RMGs being full electric."

Meurling continues, "We are expanding the electrical side. We have completed the product line so that we have all standard spreaders available as fully electric spreaders. The only part that is not available is the tandem products."



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BRIDON Endurance

COMPENSION Joel M Dandrea Optimistic snapshot

An analysis by SC&RA executive vice president JOEL DANDREA of key issues concerning the association, including a global economic snapshot of the industry and an explanation of his reasons for long-term optimism

Since 1948 SC&RA has represented companies that lift, haul and erect over-dimensional and-or overweight objects. They eagerly take on challenges nobody else can handle. The same attitude carries over to their trade association. SC&RA tackles the industry's biggest challenges, interacting with legislators, regulators, labour unions and other organizations on vital issues. SC&RA is particularly concerned with 10 key issues at the moment.

The first issue is the Stimulus Spending Highway Bill. Around the world governments have attempted to jumpstart the economy with stimulus spending. A major component of the US\$ 748 billion stimulus package passed by the U.S. Congress in February is the \$150 billion investment in infrastructure, the largest increase in funding since the creation of the national highway system in the 1950s.

These infrastructure projects require the specialized equipment and employees of SC&RA member companies.

Funding was always meant to supplement the federal highway bill, now tied up in Congress. The current authorisation provided \$286 billion for the nation's road, rail and transit, and its next incarnation is expected to top \$400 billion. Unable to come up with a new agreement, Congress approved a three-month extension on 25 September. SC&RA amplifies its voice on this crucial issue by working with other influential organizations, particularly the American Trucking Associations and the U.S. Chamber of Commerce.

Another key issue is the Crane & Derrick Safety Standard, which has not been revised since 1971 and no longer affords the protection that workers in our industry need - and deserve. SC&RA's official representatives served on a panel of 23 experts appointed by the Labor Department in July 2003 to develop a recommended proposal for the standard. Five years after that panel reached consensus, the rule remains in limbo. SC&RA submitted numerous letters stressing the urgency of updated safety rules to Congress and the Labor Department and testified before the White House Office of Management and Budget. In March, SC&RA staff provided testimony during a public hearing regarding this issue.

Related the above issue is the New York Jurisdictional Tower Crane Regulations. SC&RA continues to monitor regulations affecting the tower crane industry. After a couple of serious crane incidents in New York City, SC&RA held a major press conference in Washington, D.C. in June 2008 to dispel falsehoods being spread about the industry. On 13 October SC&RA had a productive meeting with officials from the New York City Buildings Department.

The SC&RA Tower Crane Committee's

WHO'S WHO SPECIALIZED CARRIERS & RIGGING ASSOCIATION

EXECUTIVE VICE PRESIDENT Joel M Dandrea

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Toni Sabia, Transport System and Products, Inc. VICE PRESIDENT Earl Johnson, Southern Crane TREASURER George Young, George Young Group Proposed Tower Crane Safety Bill Language targets regional Occupational Safety and Health Administration offices and provides language for inclusion in new legislation and regulations such as those recently implemented in Florida, Maryland, North Carolina and Pennsylvania.

EN 13000 standard

A particularly topical issue surrounds an amendment to European standard EN 13000 regarding the rated capacity limiter on mobile cranes. Since first meeting members of FEM, during the ConExpo show in Las Vagas in March 2008, SC&RA has maintained the viewpoint that the implementation of the amendment presents potentially serious safety hazards. An SC&RA delegation met representatives from FEM, the Crane Industry Council of Australia, and ESTA in Ehingen, Germany last November to discuss SC&RA's concerns regarding the impact of EN 13000 on safety and productivity in the worldwide industry. The dialogue continued at the World Crane and Transport Summit (See WC&TS review and Legislation and standards elsewhere in this issue).

Also connected to the issue above is one regarding data loggers. SC&RA monitors developments concerning data logging devices known as black boxes, which record crane actions. In theory, they can be accessed for accident investigation, maintenance or troubleshooting breakdowns. However, the litigious nature of American society could ultimately lead them to be used for the wrongful punishment, perhaps even conviction, of innocent crane executives.

The next issue is uniformity for oversize and overweight vehicles. A system of

This flyover from East Interstate-64 to Interstate-295 in Virginia (US) is made possible by economic stimulus spending

fragmented, disjointed and restrictive regulations for oversize/overweight hauling hurts the USA by causing lost productivity, higher prices and diminished opportunities.

For more than 20 years SC&RA has conducted the annual Specialized Transportation Symposium to bring together industry representatives with transportation officials to work toward oversize and overweight permit uniformity. SC&RA further advances that agenda by participating in key meetings with transportation and permitting officials in states with specific problems. Several studies issued by the association over the years have clearly documented the extent of the problem and helped advance solutions and more progressive state and federal actions.

Driver hours-of-service is another issue. Since 2000, SC&RA has been involved with efforts to reasonably modify the longstanding Hours-of-Service Rules for commercial motor vehicle drivers in the USA. The Federal Motor Carrier Safety Administration (FMCSA) revised rule, released in April 2003, was far different from its proposal of 2000 and very similar to the position of SC&RA and its allies. That rule included an 11-hour driving limit and a 34-hour restart. There have been three rounds of litigation since then. SC&RA will continue to support its members' best interests.

Related to the above is the issue of electronic on-board recorders. In January 2007, FMCSA issued a proposed Electronic



Ben Bernanke, U.S. Federal Reserve Board Chair, announced on 15 September that the worst recession since the Great Depression has probably come to an end. He expressed confidence that Congress will help guard against another financial mettdown of this magnitude with legislation to rewrite the US financial playbook. During the recent G20 Summit, world leaders echoed the sentiment that the collapse was too big a calamity for governments to ignore.

The Kiplinger Letter forecasts worldwide gross domestic product growth of 2.5% in 2010, following a 2.0% drop in 2009. The newsletter said that the US led the world into a recession and it will have to lead the way out as well.

An estimated \$2.7 trillion has been committed for infrastructure projects worldwide. In addition to major projects funded solely by governments, nations increasingly turn to public-private partnerships to fund major infrastructure projects. The World Bank tracks more than 4,100 such projects in low- and middle-income nations alone.

Nearly 55% of CEOs surveyed by the Conference Board in the second quarter expected conditions to improve in the next six months, up from only 17% in the first quarter. No real progress can be expected in private industry without the confidence of chief executive officers.



On-Board Recorder rule that included incentives for carriers to voluntarily adopt the recorders, a mandate for carriers with Hours-of-Service compliance problems, and performance specifications for how the devices must perform. A final rule has yet to be approved, and this issue remains on SC&RA's radar because members could be victimised by abuses of the technology during incident investigations.

On the issue of load securement SC&RA has led efforts to minimise injuries and property damage resulting from substandard loading practices and securing devices. The association's 30-minute *Cargo Securement and Protection* training video and published guidelines include easily understandable demonstrations of methods required to comply with federal regulations.

Green Initiatives is an issue where SC&RA is an affiliate of the U.S. Environmental Protection Agency's SmartWay Transport Partnership, a publicprivate initiative. SmartWay projects savings of as much as 6.6 billion gallons of diesel fuel a year. This is the equivalent of taking 12 million cars off the road, while saving partners nearly \$10 billion in operating costs.

Global industry snapshot

As an international association with members in 43 nations, SC&RA must stay abreast of worldwide economic trends affecting the industry. A significant trend is the growing interconnectedness of the world's economy, exemplified by the transition of the Group of Eight major industrial nations to the Group of 20. Joining the original G-8 of the USA, Japan, Britain, Germany, France, Italy, Canada and Russia in the G-20 are major emerging economies, including China, Brazil and India. China's rapid growth stems largely from government spending





on infrastructure. In Brazil and India, tax reforms will boost spending, strengthen revenue collection and reduce the cost of doing business.

In September KHL's *International Cranes* Share Index showed a 9.64% increase for the previous month. That was the sixth straight month of improvements. All but one stock showed gains. For the year the index has improved 15% but there is still a long way to go.

Cranes continue to grow and become more sophisticated to tackle increasingly ambitious jobs. Participants at the SC&RA Crane & Rigging Workshop last month toured the Manitowoc Crane facilities in Wisconsin, USA, where they were treated to a sneak peak of a 2,535 US ton (2,300 tonne) capacity heavy lift crawler crane. The Manitowoc tour also showed how the economic downturn has led companies to pursue increasingly efficient production practices.

US industry has shown gradual signs of recovery and US consumer sentiment rose in early September, with growing expectations the economy will improve.



SC&RA NEWS & COMMENT

The Freight Transportation Index rose in July for the first time since February and commercial trailers are up 16% for the year. Businesses have replenished inventories after slashing them for months because of falling demand. Stock markets worldwide are on the uptick.

Negative news includes a 31-month decline in US construction employment. The decline in construction jobs since the peak in January 2007 is well over 1.5 million. Evidence points to worldwide employment downturns. In the future, the challenge may be finding employees to replace the many who left the industry during the global economic downturn.

Long-term growth

Regardless of the prevailing economic and political climate, SC&RA will continue to work hard on behalf of its members.

SC&RA insists on holding worldclass meetings. Registration at our major meetings has held steady because members know SC&RA provides high-quality events with many networking opportunities and excellent speakers, for example, Dr. Martin Regalia, chief economist at the U.S. Chamber of Commerce.

SC&RA continues to develop useful products and services. The association is proud of its training tools that help keep members' employees safe and the exclusively-endorsed insurance products that protect them when members' best efforts fail. SC&RA products and services unique are developed by members for members.

SC&RA is the industry's voice. Whenever important issues arise, SC&RA patiently advocates members' position. SC&RA also monitors new developments affecting members and acts proactively.

SC&RA continues to expand. While the economic turmoil battered many other associations, SC&RA closed 2008 with 1,323 members, an increase of 50 members compared with the close of 2007.

SC&RA strives for heightened international co-operation. SC&RA is proud of its key partnership role with KHL in bringing the World Crane & Transport Summit to fruition. An important step in forging global partnerships is the signing during the event of the agreement to establish the World Crane and Transport Alliance for the advancement of the crane and specialized transport industries worldwide.

Speakers such as Dr. Martin Regalia, Chief Economist at the U.S. Chamber of Commerce, enable SC&RA to hold world-class meetings





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EQUIPMENT & ACCESSORIES

Laser logistics

Leuze electronic's HRTL 96B laser light scanner uses laser light and time of flight for measurements and object detection in difficult lighting environments.

Applications include collision avoidance for cranes and for material handling systems in warehouses.

VALVE LOGIC



The control links analogue, digital and other components with CAN-bus interface, including joysticks, potentiometers, stop switches and pressure switches.

It includes 16 proportional outputs, enabling, for example, control of eight functions of the proportional directional spool valve, type PSL, via eight twin solenoids.

The basic design also contains six digital frequency inputs, as well as 11 analogue inputs, which can be softwareswitched between 0-5 V, 0-10 V, and 4-20 mA.

The basic unit also features an RS232 and a CAN-bus interface.

Combined with a connector the unit can comply with an ingress protection rating up to IP 69K. The number of inputs and outputs of the PLVC 8x2 can be doubled with an extension board, which integrates a second CAN-bus interface.

For more information see www.hawe.de

The HRLT96B extends the company's HRT96 series. It has a wide scanning range, from 50 mm to 6 m, a response time of less than five milliseconds and easy configuration and use through 'teach-in' and diagnostic functions, according to the company.

"This measurement method provides immunity from nearby light sources, and works with surfaces and contours whether close or distant which would normally interfere with measurement or detection," said Mark Weymouth, Leuze electronic managing director.

The sensor can quickly be configured to any application, with two independent switching points quickly being taught via a reference value at the touch of a button. The robust metal housing enables its use in dusty environments, and at ambient temperatures ranging from -30 to +50 °C. In addition, the sensor has been tested in accordance with IP 69K and Ecolab.

For more information see www.leuze.co.uk



Effective feedback

The ergonomically designed PulseStar MBT is one of the smallest and lightest bellybox transmitters available, said manufacturer Magnetek, but offers capability found in much larger bellybox controls. Options include proportional joysticks, toggle switches, potentiometers, graphic display, two-way feedback, and FHSS RF. It has a tough nylon housing and is rated NEMA 4 (IP66) to withstand harsh industrial environments. It is also designed to minimise power consumption, providing one of the longest life batteries in the industry, added Magnetek.

The PulseStar PGT pistol grip transmitter also features a range of control options typically found on a bellybox transmitter, but in a handheld transmitter's size, weight and style. "This single proportional trigger transmitter is an extremely economical option for controlling multiple proportional hydraulic valves," said the company.

For more information see www.magnetek.com

RADIATION DETECTION

Cargotec Port Security has installed its first spreader-mounted radiation detection system at a USA container terminal, the facility located at Port Charleston, South Carolina. It is being used with a Bromma STS45 separating twin-lift telescoping spreader. The detection system can be installed on crane spreaders, straddle carriers, shuttle carriers and other mobile equipment, including marine vessels engaged in security operations.

"This technology can detect and analyse, through proprietary software, a particular radiation source and then identify and distinguish isotopes from naturally occurring radiological material." The system at Port Charleston, which was purchased by Lockheed Martin, scans containers while the spreader is in transit during the normal course of ship-to-shore operations.

Spreader-mounted gamma and neutron sensitivity scanning during container movement in the normal ship-to-shore load/unload process is designed to meet the US requirement for 100% inbound container scanning by 2012, added Cargotec.

For more information see www.cargotec.com/portsecurity

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K80/115 tower crane at Yunnan Junudu job site which is one of China key water conservancy eneineering projects

BACK PAGE

EVENTS DIARY

LIFTEX 2009

20 November 2009 Chester, UK www.leea.co.uk

CEMAT MIDDLE EAST

19 – 21 January 2010 Dubai, UAE www.cemat.de

COMMERCIAL VEHICLE OPERATOR SHOW

13 – 15 April 2010 NEC, Birmingham, UK www.cvoperatorshow.co.uk

CONSTRUMA 2010 14 - 18 April 2010 Budapest, Hungary www.construma.hu

BAUMA (MUNICH) 19 – 25 April 2010 Munich, Germany www.bauma.de

SC&RA ANNUAL CONFERENCE 6 - 10 April 2010 Orlando, Florida, USA www.scranet.org

CTT SHOW 2010 (INC CONEXPO RUSSIA) 1 - 5 June 2010

Moscow, Russia www.mediaglobe.ru

BAUMA CHINA

23 – 26 November 2010 Shanghai, China www.bauma-china.com

BC INDIA 2011

(Bauma/ConExpo India) February 2011 Mumbai, India

SAMOTER 2011

2 – 6 March 2011 Verona, Italy www.samoter.com

SMOPyC 2011

5 -9 April 2011 Zaragoza, Spain www.feriazaragoza.com

CONEXPO-CON/AGG 2011 22 – 26 March 2011 Las Vegas, USA www.conexpoconagg.com

Picture of the month



Alex Dahm, *IC* editor, took this picture during a short holiday to the English seaside. "Cranes and transport weren't at the forefront of my mind. Just a few hours in to the first day, however, that all changed. Having walked down to the nice quiet sandy beach on Devon's north coast – swimmers on and clutching bucket and spade – we rolled out our beach mats and began to enjoy all the usual seaside stuff.

An angry growl of labouring diesel engines soon drew our attention. Peering around the corner of our sand dune I was greeted by the sight of the British Army on exercises, ably assisted by a four axle Tadano Faun all terrain crane. Several wheeled loaders and Land Rovers were in action on the beach while the crane, from local family-owned rental house KAS Crane Hire, unloaded a boat from a low loader. An army crawler tractor then proceeded to drag the boat across the sand to the sea."

PEOPLE NEWS

THOMAS OSTERMANN has been named vice president and managing director for Terex Cranes. His focus

will be on providing overall management for the newly acquired Fantuzzi and Noell port equipment business. "We understand that

in the port equipment business, maximum equipment uptime is crucial to our customers' success. Our team has many years of experience in this business and is available to support our customers globally."

The All Family of Companies has announced the appointment of MIKE **KRAGULJAC** as general manager of All Carolina Crane & Equipment in Raleigh, North Carolina, USA. He brings 21 years of experience in cranes and construction, most recently as operations manager for a Manitowoc

distributorship where he worked closely with All. Previously, he was a mechanic for

> a construction firm, where he gained valuable knowledge on the equipment maintenance side.

NICK MORRIS is
 a newly elected
 director of the
 Crane Industry
 Council of
 Australia (CICA)
 board following
 its annual general

meeting. Morris, based in Melbourne, joins ANDREW ESQUILANT



(right) from Sydney as CICA's most recent directors. JOHN GILLESPIE has been re-elected by the board as president. DANNY

BLACK has been elected as vice president for the first time.

Send picture of the month entries and all other back page-related information to International Cranes and Specialized Transport, KHL Group, Southfields, Southview Road, Wadhurst, East Sussex TN5 6TP, UK or by e-mail to alex.dahm@khl.com. Picture caption entries should include: the month and year taken, the place, type of crane, owner and project, plus any other relevant information.



Gino Koster 1961 – 2009

A s last month's issue went to press, IC got the sad and shocking news of Gino Koster's death. He had been ill for some time before he died on 30 September at 48.

Gino was a lively and flamboyant figure in the crane and specialized transport industry, which he had a lifelong interest in, and an encyclopaedic knowledge of. This, combined with his general enthusiasm and positive attitude, was inspiration to the many people who knew him.

Already as a child Gino was fascinated by cranes. He cycled to companies in and around Rotterdam in the Netherlands to watch the cranes and trucks. In school holidays he worked at family business Zwagerman in the office as planning engineer and in practice as heavy haulage assistant.

After his studies he started his career at Projector Transport Service in international project expeditions with cranes and transport. He built up a large international network in the industry. In 1998 Gino continued his career with Peinemann where he gained more in-depth knowledge of safety.

After Peinemann, Gino moved in 2005 to Mammoet as manager SH-Q (safety, health environment and quality). Gino also joined the board of ESTA, the European Association for Heavy Haulage, Transport and Cranes. He was instrumental in the success of the ESTA



Awards, which he hosted with great pleasure. In 2008 Gino became ESTA secretary-general, a role into which he put much time and energy in making it an independent, European representative in the field of cranes and exceptional transport.

Outside his normal daily work, much of his activity also involved passing on his knowledge for the benefit of others. He had been a correspondent on the *Dutch Special Transport Magazine* since 1987. Since 1992 he was a special correspondent on *International Cranes*, (*International Cranes and Specialized Transport* since 2003) magazine. Here he extended the reach of his knowledge to thousands of readers around the world.

Many tributes have already been made to Gino Koster, a selection of which, appear below.

MARIJKE ZWAGERMAN: A very good friend has passed away much too young. A valuable source of knowledge in the field of cranes and transport has gone. I have loved working with Gino and I am glad to have had the honour of knowing him. I have had the opportunity to share special and funny moments with him in the course of our work.

RODERIK VAN SEUMEREN: We have lost a good friend in our heavy lifting and heavy transport industry. His knowledge of our industry was magnificent. Gino was a nice guy, always with a positive attitude, no matter what stress he was under at that particular moment. We have to go on without him and that does not feel good.

CHRISTIAN-JACQUES VERNAZZA: Gino always thought in challenges, not in problems. For some of us he was not only a colleague but also a friend, tutor or, sometimes, even a mentor. He was passionate about his profession and our industry. He strove to bring new heights of development, innovation and sharing of knowledge within the international world of cranes and transport. He turned his effort into real action, often with powerful, widely published words.

JAMES KING: Gino was one of the industry's great characters. He lived and breathed cranes



and transport, almost from the day he could walk. I've never met anybody with so much passion for the industry he worked in. He was one of International Cranes magazine's and KHL's most respected and popular journalists, reporting from job sites around the world with endless enthusiasm and encyclopaedic knowledge. Anybody who worked with or met Gino would agree that he was a man very happy and very content in his work, which also happened to be his hobby.

DIRK KNOESTER: The year was 1973 when I visited crane hire company J.G. van Loenhout in Rotterdam. Being convinced I was the only crane spotter in the world I was happily surprised when I was informed that there was another "idiot" just like me and I got his address. We became close friends and, five years ago, after working at Projector and Peinemann, Gino also joined Mammoet. Not only had we both made a job out of our hobby, now we were "real" colleagues.

WILLEM SPEK: The first time that I met Gino was on the site of Esso in Rotterdam. He was working for Peinemann and was responsible for safety. It was always a pleasure to talk with him about cranes and transport because he was very interested in our jobs and, especially, in new developments. He will be missed by a lot of people in many places in our profession. JEAN-PAUL CAMMAERTS: Gino was my very good friend, always ready to help. He lived for heavy haulage and cranes, not only in his professional career but also in his free time and holidays. He always had time to answer questions or do some research for me. He was very easy to approach, he didn't make a distinction between a crane driver or the manager of a big company.

JOEL DANDREA: The industry lost a friend who was truly committed to his work and passionate about the industry he served.

BEN SHAW: He was without doubt one of the nicest guys in the industry, ready to help at short notice in any way he could. He had immense knowledge and passion for the crane industry – more than anybody I have ever met. His death is a real loss for the industry and all the people who ever knew him.

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MANITOWOC, M250S-2, 1996

KOBELCO, CKE2500, 2004

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Manufacturer	Model BM800 7120 7150 SC1500 CKE1800 7250-2F 7250-2F CKE2500 SCX2800-2	Cpty(t)
KOBELCO	BM800 7120 7150 SC1500	80
KOBELCO	7120	120
KOBELCO	7150	150
KOBELCO	SC1500	
KOBELCO	CKE1800	180
KOBELCO	7250-2F	250
KOBELCO	7250-2F	250
KOBELCO	CKE2500	250
HITACHI-SUMITOMO	SCX2800-2	
MANITOWOC MANITOWOC LIEBHERRLR	M16000	450
MANITOWOC	M18000	750
LIEBHERRLR	1800	1000
MOBILE CRANES		
TADANO	GR500N-1	51
KATO	SL650	65
SAMSUNG	SC25H-2	25
SAMSUNG	SC50H-2	50
LIEBHERR	LTM10 70	70
DEMAG	AC 205	80
LIEBHERR	I TM1090/2	an
	EIIIIIOOO/E	50
LIEBHERR	LTM1095	100
TADANO	LTM1095 AR1000M	100 100
TADANO SUMITOMO	LTM1095 AR1000M SA1000	100 100 100
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- 50 t Grove GMK 3050, 1999
- 50 t Terex Demag AC 50-1, 2002
- 50 t PPM Terex ATT 600, 1998
- 50 t Grove AT 755 C, 1998
- 70 t Grove GMK 4070-1, 1999
- 75 t Grove GMK 4075, 2001
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25 t Demag AC 25	1998	4x4x4	25,00m + 1,20m		
25 t Demag AC 25	2000	4x4x4	25,00m + 13,00m		
30 t PPM ATT 335	1997	4x4x4	27,40m + 15,00m		
30 t Liebherr LTM 1030-2 35 t PPM ATT 400	2002 1998	4x4x4	30,00m + 15,00m		
35 t PPM ATT 400 35 t PPM ATT 400/2	2000	4x4x4 4x4x4	30,40m + 15,00m		
	2000	4x4x4 4x4x4	30,40m + 8,00m 37,40m + 8,00m		
40 t Terex-Demag AC 40L 40 t Liebherr LTM 1040-1	1994	6x4x6			
45 t Faun ATF 45-3	2004	6x6x6	30,00m + 8,00m 34,00m + 15,20m		
50 t Demag AC 155	1993	6x4x6	40,00m + 17,60m		
50 t PPM ATT 590	1996	6x6x6	40,00m + 15,00m		
50 t Faun ATF 50-3	1997	6x6x6	38,00m + 16,00m	+	
50 t Demag AC 50-1	2002	6x6x6	40,00m + 17,00m		
50 t Grove GMK 3050	2006	6x6x6	38,10m + 15,00m	V	
55 t Liebherr LTM 1055.3-1	2004	6x6x6	40,00m + 16,00m	<u>o</u> _	
60 t Faun ATF 60-4	2000	8x6x8	40,00m + 16,00m	×	
70 t Grove TT 865	1997	8x6x8	38,00m + 18,50m	mport - Export	
75 t Grove GMK 4075	2001	8x6x8	43,20m + 27,00m	10 A 10	
75 t Grove GMK 4075	2001	8x6x8	43,20m + 17,00m	1.1	
80 t Liebherr LTM 1080/1	1999	8x6x8	48,00m + 17,00m	t	
80 t Grove GMK 4080-1	2006	8x6x8	51,00m + 15,00m	ō	
90 t Faun ATF 90G-4	2008	8x8x8	51,20m + 19,00m	ŏ	
100 t Faun ATF 100-5	2001	10x8x8	51,00m + 30,10m	<u>×</u>	
110 t Faun ATF 110G-5	2006	10x6x10	52,00m + 16,20m	3	
120 t Faun ATF 120-5	1997 1996	10x8x10	49,00m + 16,20m	_	
120 t Demag AC 395 120 t Terex-Demag AC 120	2007	10x8x10	60,00m + 17,60m		
160 t Faun ATF 160G-5	2007	10x8x10 10x8x8	60,00m + 17,60m 60,00m + 37,40m		
100 (Tauli ATT 100G-5	2007	107070	00,0011 + 37,4011		
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50 t Kato NK 500 E	1997	8x4x4	40,00m + 15,00m		
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BOOMLIFTER	2007	4	10 50		
3,3 t JCB Telehändler 535-105	2006	4x4x4	10,50 m		
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5,0 t Terex Girolift 5022	2001	4x4x4	22,00 m Tel: +49	2364 1082	203
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Liebherr	LTM1060/2	000	2000	- and the second	
Faun	ATF30		1997	78.0	120 LOTS - YEAR OF CONSTR. 2006/2008
Demag	AC155		1993	A State	11 RECENT HYDR. TRUCK CRANES "Liebherr" LTM1060.
Demag	AC205	80t	1994	of the local division of the local divisiono	"Grove" 4080, "Faun" ATF50-3, "XCMG", "Krupp" KMK4080 and
Faun	ATF-70-4	70t	1997		KMK3050, e.a.; 50 SCISSOR LIFTS due to update of rentalfleet
Krupp	KMK3045	45t	1990		"Lavendon Sales"; HEAVY TRUCKS "Mercedes", "MAN", "Iveco"
Krupp	KMK3050	50t	1994	1000000	TRAILERS and dumper trailers; TRUCKS and DUMPERS "DAF"
CRAWLE	R CRANES:			COMPANY OF THE OWNER.	"Volvo", "Mercedes"; wheel loaders "komatu"; excavators; etc
Liebherr	LR1300	300t	2009/NEW	A CONTRACTOR OF THE OWNER OWNE	BIDDING ONLY ON THE INTERNET
ZoomLion	QUY70	70t	2009 NEW		
Liebherr	LR1130	130t	2009/NEW	ALC: NOT THE OWNER OF THE OWNER O	CLOSING: 24 NOVEMBER from 14.00 hrs CET
Hitachi	KH300-3	80t	1993	ALC: NOT SET	
Hitachi	KH230-3	65t	1987	No. of Concession, Name	RUMANIA - Soseaua de Centura, Bucharest (Chitila)
кн	180-3	50t	1993		BELGIUM - Grotestraat 34, 3540 Herk-de-Stad
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ROVE GMK 2035	2000	NEW: XCMG OY50K
ROVE GMK 3050	1998/2000	
ROVE GMK 4080	1998	
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RUPP KMK 4080	1994	
CMG		
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Y50K UY50 CRAWLER CRANE	NEW NEW	ALL AND THE CONSTRUCTION
CMG QY70K	NEW	STATUTE DESCRIPTION OF TAXABLE PARTY.
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TELESCOI capacity	PIC AT-CRANES manufacturer	type	vear	drive/steering	boom/jib (m)	deliverv
90't -	Liebherr	LTM 1090/2 (3x)	year 1997	8 x 8 x 8	52 / 18 °	direct
80 t 80 t	Liebherr Liebherr	LTM 1080/1 LTM 1080/1	2001 2000	8 x 8 x 8 8 x 6 x 8	48 / 19 48 / 19	direct direct
80 t	Liebherr	LTM 1080/1	1999	8 x 6 x 8	48 / 19	direct
75 t 75 t	Grove Grove	GMK 4075 GMK 4075	2001 2001	8 x 6 x 8 8 x 8 x 8	43,2/27 43,2/17	direct direct
70 t	Krupp	KMK 4070	1994	8 x 8 x 8	38 / 16 42 / 18	direct
70 t 65 t	Liebherr	LTM 1070	1992 1990	8 x 8 x 8	42/18	direct
60 t	Grove Faun	AT 865 ATF 60-4	2000	6 x 6 x 6 8 x 6 x 8	40.2/16	direct direct
60 t	Liebherr	ATF 60-4 LTM 1060/1 LTM 1050/1	1995 1999	8 x 6 x 8	35 / 14,5 40,2 / 16 40 / 16 40 / 16 40 / 16	direct
50 t 50 t	Liebherr Liebherr	LTM 1050/1	1999	6 x 4 x 6 6 x 4 x 6	40 / 16	direct direct
50 t	Liebherr	LTM 1050/1 LTM 1050/1	1996	6 x 6 x 6	40	direct
50 t 50 t	PPM Demag	ATT 590 AC 155 AC 155 LTM 1040/1	1996 1995	6	40 / 15 40 / 17	direct direct
50 t	Demaŭ	AC 155	1993	6 x 4 x 6	40 / 17	direct
40 t 40 t	Liebherr Liebherr	LTM 1040/1 LTM 1040/1 (2x)	1999 1997	6 x 4 x 6 6 x 6 x 6	30 / 14,5 30 / 14,5	direct
40 t	Liebherr	LTM 1040/1 (2X)	1994	6 x 4 x 6	30/8	direct direct
40 t	Liebherr	LTM 1040-3	1993	6 x 4 x 6 6 x 4 x 6	30 / 14,5 30 / 14,5 32,3 / 17,6	direct
40 t 40 t	Liebherr Demag	LTM 1040-3 AC 95	1992 1997	6 X 4 X 6 4 X 4 X 4	30 / 14,5	direct direct
40 t	Demaŭ	AC 95	1994	4 x 4 x 4	32.3	direct
35 t 35 t	PPM PPM	ATT 400/2 ATT 400	2000 1998	4 x 4 x 4 4 x 4 x 4	30 4 / 8	direct direct
35 t	Luna	AT 35/30	1998	4 x 4 x 4	30,4 / 15 29,2 / 15	direct
35 t	Liebherr	LTM 1035/2	1989	4 x 4 x 4	26/8	direct
30 t 30 t	PPM Grove	ATT 335 AT 633	1997 1988	4 x 4 x 4 4 x 4 x 4	27,4/15 27/9	direct direct
30 t	Luna	AT 30/27 (3x) AC 25 AC 25 LTM 1025	1989	4 x 4 x 4	27 / 9 25 / 13 25 / 13 26 / 8,2	direct
25 t 25 t	Demag Demag	AC 25	2000 1999	4 x 4 x 4 4 x 4 x 4	25 / 13	direct direct
25 t	Liebherr	LTM 1025	1993	4 x 4 x 4	26 / 8.2	direct
25 t	Liebherr	I TM 1025	1992	4 x 4 x 4	20 / 8.2	direct
25 t 20 t	Krupp Krupp	KMK 2025 KMK 2020	1992 1994	4 x 4 x 4 4 x 4 x 4	23 20 5 / 3 8	direct direct
15 t	Coles	Transit 515	1981	4 x 4 x 4	20,5 / 3,8 17,2 / 9	direct
ROUGH TI 30 t	ERRAIN CRANES	RT 30	1985	4	05 / 0 0	diamet
	Faun PIC TRUCK-CRAN		1900	4 x 4 x 4	25 / 8,3	direct
25 t	Kato	NK 250 E	1998	6 x 4 x 2	31 / 8 31 / 8	direct
25 t	Tadano	TL 250 E	1998	6 x 4 x 2	31 / 8	direct
YARD CR/ B t	ANES IHI	CTR 80	1978	4 x 4 x 2	8,5	direct
REACH ST	ACKERS					
40 t	PPM	40 GMI	1991	4 x 2 x 2	12,30	direct
	JCB	533-105	2007	4 x 4 x 4	10,5	direct
3,3 t 3,2 t	Manitou	MT 932	2001	4 x 4 x 4	9	direct
EARTH M		A		duine (stand)	de l'anna	
weight 2,8 t	manufacturer Caterpillar	type 302.5 C mini excava	tor 2008	drive/steering tracks	delivery	
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1060/2	2001	275		
1160/1	1995	- 400		0.000



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REF NR	MANUFACTURER	MODEL	CAP	YOM	BOOMLENGTH	FIXED JIB	LUFFING JIB	REMARKS
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864	Terex	RT 665	65	2003	33 Mtr	17,3 Mtr		
834	Liebherr	LTM 1080/1	80	1998	48 Mtr	19 Mtr		
636	Grove	GMK 5100	100	2000	51 Mtr	18 Mtr		
806	Liebherr	LTM 1120/1	120	1999	56 Mtr	28 Mtr		
664	Sennebogen	5500 HD-SL	180	2001	52,3 Mtr		52,3 Mtr	
708	Grove	GMK 5200	200	2001	60 Mtr	13-40 Mtr		
945	Liebherr	LTM 1200/1	200	2004	60 Mtr		36 Mtr	
1727	Zoomlion	QUY260	260	New	83 Mtr		60 Mtr	
944	Liebherr	LTM 1300-1	300	2003	60 Mtr	42 Mtr	70 Mtr	Incl. Superlift
1720	Demag	AC 350	350	2003	56 Mtr	49,4 Mtr	71,4 Mtr	Incl. SSL
1693	Grove	GMK 7450	450	2008	60 Mtr		73 Mtr	
1071	Liebherr	LTM 1500	500	2000	50 Mtr		63 Mtr	Incl. TY Superlift
1399	Liebherr	LTM 1500	500	1999	50 Mtr		91 Mtr	Incl. Superlift
510	Demag	CC 2600	500	1997	78 Mtr		78 Mtr	Incl. Superlift
668	Demag	CC 2800	600	2000	84 Mtr		84 Mtr	Incl. Superlift
020516	Demag	CC 2800	600	1999	84 Mtr		84 Mtr	Incl. Superlift
020507	Demag	CC 2800	600	1999	84 Mtr		72 Mtr	Incl. Superlift
430	Demag	CC 4800-3	800	1986	66 Mtr		66 Mtr	Incl. Superlift

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2000 Terex RT230, 30 ton cap., 94' main, Cummins engine, 3rd party certified, block & ball......\$135,000 2002 Terex RT-665, 65ton cap, 110' main boom, 57' jib, Cummins eng, LMI system, b&b.......\$280,000 **TRUCK CRANES** perr I TM-1200-5 1 220 ton cap 236' 7 section main boom 40', 72' hi-fold jih av New 2000 Liebl

New 2009 Liebherr LTM-1200-3.1, 220 ton cap, 236 7 section main boom, 40 ~72 bi-tota jib extend-
able to 95' and 118', Liebherr D846 diesel engine, 2 winches, Liccon LMI system, heat & A/C, new
Nelson 3 axle boom dolly, block and ball\$1,995,000
New 2009 Liebherr LTM-1095-5.1, 110-ton cap, 190' 6 section main boom, 32'~62' bi-fold jib, 7 meter
jib extension for total jib length of 85', Liebherr D846 diesel engine, 2 winches, Liccon LMI system, heat
& A/C, block and ball
2001 Liebherr LTM-1080-1/L, 100-ton cap, 157' Full Power Boom, 62' Jib, Liebherr diesel engine, ZF
automatic transmission, 2 Winches, LICCON LMI system, heat & A/C, 3rd party OSHA certified, block
and ball\$520,000
1995 Krupp KMK-6300, 300ton cap, 174' main boom, 207 fixed' jib, 240' luffing jib, Mercedes diesel eng
upper/lower, 20.5 R25 tire, 2 winches, LMI system, block and ball
1996 Grove GMK-5175, 175ton cap, 161' main boom, 58' swing-away jib, 2 winches, Mercedes diesel
eng upper/lower, 20.5 tires, LMI system, block and ball
2001 Grove GMK-5120B, 120ton cap, 167' main boom, 111' jib, 2 winches, 16.00 tires, 2 axle boom
dolly, LMI system, block and ball\$795,000
2004 Grove GMK-3055, 60ton cap, 141' main boom,49' hyd. jib, 2 winches, Mercedes diesel eng, 16.00
tires, LMI system, block and ball
2004 Grove TMS-500E, 40ton cap, 95' main boom, 45' jib, Cummins diesel eng, 1 winch, LMI system,
block and ball\$210,000
2000 Terex T-340, 40ton cap, 94' main boom, 49' jib, Cummins diesel eng, 1 winch, LMI system, block
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AC	500	500 t	BJ 99	DEMAG	AC	80	80 t	BJ 99
LTM	1400	400t	BJ 05	LIEBHERR	LTM	1070	70 t	BJ 94
AC	200	200 t	BJ 05	LIEBHERR	LTM	1070.4.1	70 t	BJ 08
LTM	1200	200 t	BJ 04	PPM	ATT	680	60 t	BJ 93
LTM	1160/2	160 t	BJ 99	FAUN	ATF	50-3	50 t	BJ 02
AC	120	120 t	BJ 02	LIEBHERR	LTM	1040/1	40 t	BJ 92
LR	1100	100 t	BJ 02	LIEBHERR	LTM	1030/1	30 t	BJ 95, 96
LTM	1100/2	100 t	BJ 01,02,04	GOTTWALD	AMK	31	20 t	BJ 85
	CC LTM AC LTM AC LTM LTM AC LTM AC LR	CC 2800 LTM 1500 AC 500 LTM 1400 AC 200 LTM 1200 LTM 1160/2 AC 120 LR 1100	CC 2800 600 f LTM 1500 500 f AC 500 500 f LTM 1400 400t AC 200 200 f LTM 1200 200 f LTM 1160/2 160 f AC 120 120 f LR 1100 100 f	CC 2800 600 t BJ 06 LTM 1500 500 t BJ 01 AC 500 500 t BJ 99 LTM 1400 400t BJ 05 AC 200 200 t BJ 05 AC 200 200 t BJ 05 LTM 1200 200 t BJ 04 LTM 1160/2 160 t BJ 99 AC 120 120 t BJ 02 LR 1100 100 t BJ 02	CC 2800 600 t BJ 06 LIEBHERR LTM 1500 500 t BJ 01 LIEBHERR AC 500 500 t BJ 99 DEMAG LTM 1400 400t BJ 05 LIEBHERR AC 200 200 t BJ 05 LIEBHERR AC 200 200 t BJ 05 LIEBHERR LTM 1200 200 t BJ 04 PPM LTM 1160/2 160 t BJ 99 FAUN AC 120 120 t BJ 02 LIEBHERR LR 1100 100 t BJ 02 LIEBHERR	CC 2800 600 t BJ 06 LIEBHERR LTM LTM 1500 500 t BJ 01 LIEBHERR LT AC 500 500 t BJ 99 DEMAG AC LTM 1400 400t BJ 05 LIEBHERR LTM AC 200 200 t BJ 05 LIEBHERR LTM LTM 1200 200 t BJ 04 PPM ATT LTM 1160/2 160 t BJ 99 FAUN ATF AC 120 120 t BJ 02 LIEBHERR LTM LR 1100 100 t BJ 02 LIEBHERR LTM	CC 2800 600 t BJ 06 LIEBHERR LTM 1090/2 LTM 1500 500 t BJ 01 LIEBHERR LT 1080 AC 500 500 t BJ 99 DEMAG AC 80 LTM 1400 400t BJ 05 LIEBHERR LTM 1070 AC 200 200 t BJ 05 LIEBHERR LTM 1070.4.1 LTM 1200 200 t BJ 04 PPM ATT 680 LTM 1160/2 160 t BJ 99 FAUN ATF 50-3 AC 120 120 t BJ 02 LIEBHERR LTM 1040/1 LR 1100 100 t BJ 02 LIEBHERR LTM 1030/1	CC 2800 600 t BJ 06 LIEBHERR LTM 1090/2 90 t LTM 1500 500 t BJ 01 LIEBHERR LT 1080 80 t AC 500 500 t BJ 99 DEMAG AC 80 80 t LTM 1400 400t BJ 05 LIEBHERR LTM 1070 70 t AC 200 200 t BJ 05 LIEBHERR LTM 1070.4.170 t LTM 1200 200 t BJ 04 PPM ATT 680 60 t LTM 1160/2 160 t BJ 99 FAUN ATF 50-3 50 t AC 120 120 t BJ 02 LIEBHERR LTM 1040/1 40 t LR 1100 100 t BJ 02 LIEBHERR LTM 1030/1 30 t



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01360 Tatam Fam RT 40-3 40/4 to bo 6x6x6 1998 01311 Testano Fam RT 40-3 40/4 to bo 6x6x6 2000 01310 Testano Fam RT 40-3 40/4 to bo 6x6x6 2000 01300 Testa Commany AC 401 40/4 to bo 6x6x6 2002 01315 Testa Commany AC 401 40/4 to bo 6x6x6 2002 01316 LEBHERR CLT 1045-51 45/5 to bo 6x6x6 2001 01319 Testa Commany AC 50 50/5 to bo 6x6x6 2002 01314 Testano Fam AT 50-3 50/5 to bo 6x6x6 2008 01312 Derberr AT 50-3 50/5 to bo 6x6x6 2004 01313 GROVE GRAV 505 55/5 to bo 6x6x6 2009 01313 GROVE GRAV 505 55/6 to bo 6x6x6 2004 01313 GROVE GRAV 505 55/6 to bo 6x6x6 2001 01313						
d1310 Totage 44045 to 64x66 2007 61050 Teres-Demag AC 40 40/14 to 64x66 2007 61050 Teres-Demag AC 40 40/14 to 64x66 2007 61050 Teres-Demag AC 40 40/14 to 64x64 2007 60150 Crowe GW 3050 50 to 64x64 2001 60150 Teres-Demag AC 50 1 50/55 to 64x64 2003 61147 Demag AC 50 3 50/55 to 64x64 2008 61151 PPM ATT 500 3 50/75 to 64x64 1998 61131 DPM ATT 500 3 50/75 to 64x64 1993 61131 GROVE GW 3055 55 to to 64x64 2001 61132 Demag AC 155 50/10 0 84x64 2001 61132 GROVE GW 3055 55 to to 64x66 2001 61132 CROVE GW 3050 50 to 84x64 <td>61366</td> <td>Tadano Faun</td> <td>RTF 40-3</td> <td>40/45 to</td> <td>6x6x6</td> <td>1998</td>	61366	Tadano Faun	RTF 40-3	40/45 to	6x6x6	1998
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16188 Tero-Demag AC 40-1 40 6xdod 2002 06280 Grove GMK 3059 50/1510 6xdod 2001 600910 Tadeo Faun HS 50/14NN 5010 6xdod 2001 61141 GROVE GMK 3050 50/1510 6xdod 2002 61141 GROVE GMK 3050 50/1510 6xdod 2008 61141 Todeno-Faun ATF 50-3 50/1510 6xdod 2008 61301 Demag AC 155 50/1510 6xdod 2009 61171 Lebherr LTM 100-31 50/1510 6xdod 2009 61172 Lebherr LTM 100-2 6010 8xde8 2001 61172 Lebherr LTM 100-2 6010 8xde8 2001 60720 Tadeno-Faun RTF 6/4 6/0710 8xde8 2009 61181 Lebherr LTM 100-1 6/0710 8xde8 2009 61271 Tadeno-Faun RTF 6/4						
60050 Grove GMX 3050 SD/15 to 64:64 2001 061141 GROVE GMX 3050 50 to 64:64 2004 061141 GROVE GMX 3050 50 to 64:64 2004 061197 Terx Dermag AC 50 30/15 to 64:64 2008 061191 Dermag AC 50 30/15 to 64:64 2008 061101 Dermag AC 155 50/15 to 64:64 2008 061121 Lebherr LTM 100-31 50/15 to 64:64 2009 061122 Lebherr LTM 100-2 60/10 84:64 2001 061126 LEBherr LTM 100-2 60/10 84:68 2001 06126 Tadeno-Faun ATF 60-3 60/10 84:68 2001 06126 Tadeno-Faun ATF 60-4 60/70 to 84:68 2006 06126 Tadeno-Faun ATF 60-4 60/70 to 84:68 2008 06126 Tadeno-Faun ATF 60	61858	Terex-Demag	AC 40-1	40	6x6x6	2002
60070 Tadano Faun HK S0/ MAN S0 to Bit Add 2004 61140 Derve Dermag AC 50-1 50 / 55 to 66 doi: 2003 61147 Dermag AC 50-1 50 / 55 to 66 doi: 2003 61181 Tadimo-Faun AT 50-3 50 / 55 to 66 doi: 1996 61101 Tadimo-Faun AT 50-3 50 / 55 to 66 doi: 1996 61132 Dermag AC 155 50 / 55 to 66 doi: 2004 61133 GROVE GMX 3055 55 to 66 doi: 2004 61134 GROVE GMX 3055 55 to 66 doi: 2009 61135 LEBHER LVM 1050-2 60 to 86 doi: 2009 61130 Tadino-Faun ATF 60-4 60 / 70 to 86 doi: 2004 61202 Tadino-Faun ATF 65-4 65 / 70 doi: 86 doi: 2004 61310 Tadino-Faun ATF 65-4 65 / 71 doi: 86 doi: 2004 613						
e1142 Ders-Dermag AC 501 SD / 55 10 6x6x0 2002 61148 Tedmo-Faun ATF 50-3 SD / 55 10 6x6x6 1998 61100 Dernag ATT 500-3 SD / 55 10 6x6x6 1998 61101 Dernag ATT 500-3 SD / 55 10 6x6x6 1998 61131 Dernag ATT 500-3 SD / 55 10 6x6x6 2004 61132 Dernag ATT 500-3 SD / 55 10 6x6x6 2009 61136 CRCVF GMX 3055 SD / 50 10 6x6x6 2009 61136 CRCVF GMX 3055 SD / 70 10 8x6x8 2001 61132 Ladmo-Faun HK 60/ACItos 60 10 60 8x4x8 2001 6122 Balamo-Faun ATF 60-4 60/70 10 8x4x8 2002 61341 Tadmo-Faun ATF 60-4 60/70 10 8x4x8 2008 61341 Tadmo-Faun ATF 60-4 60/70 10 8x4x8 2009 61341 <td< td=""><td>60879</td><td>Tadano Faun</td><td>HK 50 / MAN</td><td>50 to</td><td>8x4x4</td><td>2005</td></td<>	60879	Tadano Faun	HK 50 / MAN	50 to	8x4x4	2005
61186 Taduno-Faun ATT 590-3 50 / 55 to. 6x6x6 1998 61300 Demag AC 155 50 / 55 to. 6x6x6 1999.3 61311 GROVE ILM (50,2).31 50 / 55 to. 6x6x6 2008 61712 Lebherr ILM (50,2).31 50 / 55 to. 6x6x6 2009 61712 Lebherr ILM (50,5). 50 to. 6x6x6 2009 61712 Lebherr ILM (50,5). 50 to. 6x6x6 2001 61722 Lebherr ILM (100,2) 60 to. 8x6x8 2001 60727 Tadmo-Faun ATF 60-4 60 / 70 to. 8x6x8 2009 61800 Tadmo-Faun ATF 60-4 60 / 70 to. 8x6x8 2009 61120 Tadmo-Faun ATF 60-4 60 / 70 to. 8x6x8 2009 61207 Tadmo-Faun ATF 60-4 60 / 70 to. 8x6x8 2009 61307 Lebherr ILM 1000 70 / 75 to. 8x6x8 2009 61						
e1130 PM ATT 590-31 S97/55 to. 6x6x6 2008 61301 PM ATT 590 S97/55 to. 6x6x6 1996 61312 Lebhern LTM 1050-31 S97/55 to. 6x4x6 2008 61143 GROVE GMK 3055 55 to. 6x4x6 2009 61143 GROVE GMK 3055 55 to. 6x4x6 2009 61170 GROVE GMK 3055 55 to. 6x4x6 2009 61120 Lebherr TM 1050-2 60 10 8x4x8 2001 60226 Lebherr TM 60/A 000-1 60/70 to 8x4x8 2000 60302 Lebherr TM 60/A 00/70 to 8x4x8 2009 61300 Tadano-Faun ATF 60-4 65/75 to. 8x4x8 2009 61310 Tadano-Faun ATF 64-4 65/75 to. 8x4x8 2009 61314 Tadano-Faun ATF 64-4 65/75 to. 8x4x8 2008 63802 Tadano-Faun ATF 64-4						
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of 1143 GROVE GMK 3055 55 to. 6x5x6 2004 61385 LEBHERR LTM 1055 55 / 60 to. 6x4x6 2009 61315 Lightern LTM 1060-2 60 / 60 to 8x4x8 2009 61252 Tadano-Faun RTF 60-4 60 / 70 to 8x4x8 2001 62226 Lightern LTM 1060-2 60 to 8x4x8 2003 62226 Lightern LTM 1060-2 60 to 8x4x8 2003 62228 Lightern LTM 1060-1 60 / 10 8x4x8 2008 62122 Saturo-Faun RTF 65-4 65 / 170. 8x4x8 2008 61345 Laduno-Faun RTF 65-4 65 / 710. 8x4x8 2008 61345 Taduno-Faun ATF 70-4 70 / 75 to. 8x4x8 2008 61341 Taduno-Faun ATF 70-4 70 / 75 to. 8x4x8 2001 61341 Taduno-Faun ATF 70-4 70 / 75 to. 8x4x8 2001 61341						
6138 LIEBHERR LTM 1055 55 f.00. 6xxio 2009 61776 GROVE GMX 3055 55 fb.0. 6x4xio 2009 61780 GROVE GMX 3055 55 fb.0. 6x4xio 2001 61780 GROVE GMX 3055 60 fb.0 8x6xis 2001 62226 Lichherr LTM 1050-2 60 fb.0 8x4xis 2008 60276 Tadano-Faun ATF 60-4 6070 tb. 8x6xis 2000 61120 Tadano-Faun ATF 60-4 65/70 8x6xis 2006 61136 Tadano-Faun ATF 65-4 65/70 8x6xis 1094 61136 Tadano-Faun ATF 65-4 65/70 8x6xis 1094 61137 Grano-Faun ATF 65-4 65/70 8x6xis 2001 61136 Tadano-Faun ATF 65-4 65/70 8x6xis 2001 61136 Tadano-Faun ATF 65-4 65/70 8x6xis 2001 61137 Grano-Faun	61712	Liebherr	LTM 1050-3.1	50 / 55 to.	6x4x6	2008
61750 GRAVE GMX 3055 55 to. 69446 2009 61752 Tadano-Faun RTF 60-4 60/ 76 to 8x6x8 2001 6228 Liebherr LTM 1060-2 60 to 8x6x8 2001 6027 Tadano-Faun ATK 60-4 60 To 8x6x8 2000 6027 Tadano-Faun ATF 60-4 60 To 8x6x8 2000 6120 Tadano-Faun ATF 60-3 60 To 8x6x8 2000 61210 Tadano-Faun ATF 65-4 65 / 75 to 8x6x8 1994 61361 Tadano-Faun ATF 65-4 65 / 70 8x6x8 1994 61361 Tadano-Faun ATF 70-4 70 / 75 to 8x6x8 2001 61371 Tadano-Faun ATF 70-4 70 / 75 to 8x6x8 2001 61384 LIEBHERR LTM 100-41 70 / 71 to 8x6x8 2001 61384 Coree GMX 4075 75 to 8x6x8 2001 61384 LIEBHERR <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
1158 Liehherr LTM 1060-2 60 / 06 to 8x6x8 2001 60270 Tadano-Faun HK 60Actros 60 to 8x6x8 2003 60270 Tadano-Faun ATF 60-4 60 To 8x6x8 2000 61200 Tadano-Faun ATF 60-3 60 to 6x6x6 2006 61210 Tadano-Faun ATF 65-4 65 / 75 to 8x6x8 1994 61361 Tadano-Faun ATF 65-4 65 / 75 to 8x6x8 1994 61361 Tadano-Faun ATF 65-4 65 / 70 8x6x8 1994 61361 Tadano-Faun ATF 20-4 70 / 75 to 8x6x8 1994 61364 LEBHerr LTM 1070-41 70 / 77 to 8x4x6 2000 61371 Tadano-Faun ATF 20-4 70 / 75 to 8x6x8 2001 61384 LEBHErR LTM 1070-41 70 / 77 to 8x4x6 2000 62804 Crove GMK 4075 78 to 8x6x8 2001 62804	61776	GROVE	GMK 3055	55 to.	6x4x6	2009
6222 Liebherr LTM 1060-2 60 to 8x4x4 2008 6092 Liebherr LTM 1060-1 60770 to 8x6x8 1994 61300 Tadano-Faun ATF 60-4 60770 to 8x6x8 2000 62162 Tadano-Faun ATF 60-3 60 to 6x6x6 2005 61314 Tadano-Faun RTF 65-4 65/70 8x6x8 1994 61314 Tadano-Faun RTF 65-4 65/70 8x6x8 1994 65020 Grove GMK 4070-1 70 to 8x6x8 1995 65029 Tadano-Faun ATF 70-4 70 / 75 to 8x6x8 2001 65131 Tadano-Faun ATF 70-4 70 / 77 to 8x4x8 2001 65876 Grove GMK 4075 75 to 8x6x8 2001 55876 Grove GMK 4080 80 to 8x6x8 1994 60034 Fattern LM 1060-1 80/90 to 8x6x8 1994 60154 Tadano Faun RTF 80-4 <td></td> <td></td> <td></td> <td></td> <td></td> <td></td>						
66892 Liebherr LTM 1060-1 6070 to 8x688 1994 61300 Tadano-Faun ATF 60-3 60 to 6x6x6 2000 61217 Liebherr MK 63 6511 8 to. 9m 11 8 to. 36m 6x5x6 2009 61346 Tadano-Faun RTF 65-4 657 70 8x 6x 8 1994 61361 Tadano-Faun ATF 60-4 707 10 8x 6x 8 1995 60205 Tadano Faun ATF 70-4 70 77 to 8x 6x 8 1996 60207 Tadano Faun ATF 70-4 70 77 to 8x 6x 8 2001 61371 Tadano Faun ATF 70-4 70 77 to 8x 4x 8 2001 61374 Carone CMK 4075 75 to 8x 6x 8 2001 58576 Grove GMK 4080 80 to 8x 6x 8 1994 60034 Faltener LTM 1090-1 80090 to 8x 6x 8 1994 60144 Tadano Faun RTB 60-4 8008 to 8x 6x 8 1994 60144 <td< td=""><td>62228</td><td>Liebherr</td><td></td><td>60 to</td><td>8x6x8</td><td>2001</td></td<>	62228	Liebherr		60 to	8x6x8	2001
61300 Tidano Faun ATF 60.4 60/70 to. 8x6x8 2000 62162 Tadano-Faun ATF 63.3 6301.8 0.206 2005 61346 Tadano-Faun ATF 65.4 65.775 to. 8x6x8 1994 61361 Tadano-Faun ATF 65.4 65.770 8x6x8 1994 60995 Tadano Faun ATF 70.4 70.170 to 8x6x8 1994 61371 Tadano Faun ATF 70.4 70.175 to. 8x6x8 2006 61374 Tadano Faun ATF 70.4 70.177 to. 8x4x8 2001 61384 LIEMHERR LTM 1070.41 70.177 to. 8x4x8 2001 58094 Grove GMK 4075 75 to 8x4x8 2001 58540 Krupp KMK 4080 80 to 8x4x8 2008 60044 Tadano Faun ATF 80.4 8008 to 8x4x8 1994 60034 Tadano Faun ATF 80.4 8008 to 8x4x8 1994 60034 <t< td=""><td></td><td></td><td></td><td></td><td></td><td></td></t<>						
61770 Liebherr MK 63 6377 15 to. 8x 6x 8 2009 61360 Tadano-Faun ATF 65.4 65 / 70 8x 6x 8 1094 61361 Tadano-Faun ATF 65.4 65 / 70 8x 6x 8 1094 60095 Tadano-Faun ATF 70.4 70 / 75 to 8x 6x 8 1096 61371 Tadano-Faun ATF 70.4 70 / 75 to 8x 6x 8 2001 61371 Tadano-Faun ATF 70.4 70 / 75 to 8x 6x 8 2001 61384 LIEHHERR LTM 1070.41 70 / 75 to 8x 6x 8 2001 61384 CellHeHERR LTM 1070.41 70 / 75 to 8x 6x 8 2001 58540 Krupp KM 4080 80 / 90 to 8x 6x 8 2001 58540 Krupp KM 4080 80 ho 8x 6x 8 1099 60344 Tadano Faun ATF 80.4 80 / 80 ho 8x 6x 8 1099 60345 Tadano Faun ATF 80.4 80 / 90 ho 8x 6x 8 2002	61300	Tadano Faun	ATF 60-4	60/70 to.	8x6x8	
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58670 Liebherr LTM 1070 7077 to Bakas 1994 60895 Tadano Faun ATF 70.4 70.75 to Bx6x8 1996 61371 Tadano Faun ATF 70.4 70.75 to Bx6x8 2001 61384 LIEBHER LTM 1070-41 70.77 to Bx4x8 2001 60400 Peiner ABK 42:80 73 m1/42 m:1.4 to Bx4x6 2000 58976 Grove GMK 4075 75 to Bx6x6 2001 58840 Krupp KMK 4080 80 to Bx6x6 2001 58840 Krupp KMK 4080 80 to Bx6x6 2005 60044 Tadano Faun ATF 80-4/90-4 80 MB to Bx6x6 2005 60155 Liebherr LTM 1000-1 90/101 to Bx6x6 2005 60184 Liebherr LTM 1090-1 90/101 to Bx6x8 2002 60183 Liebherr MK 80 93 mt / 42m - 1.1 to Bx6x8 2002 60284						
60096 Tadano Faun ATF 70.4 70 / 75 to 8x688 1996 61371 Tadano-Faun ATF 70.4 70 / 75 to 8x688 2001 61384 LIEBHERR LTM 1070-4.1 70 / 77 to 8x486 2000 58094 Grove GMK 4075 75 to 8x486 2001 58560 Krupp GMK 4075 75 to 8x486 2001 585610 Krupp GMK 4080 80 / 90 to 8x4x8 2008 60044 Tadano Faun RTF 80-4 800810 8x4x8 1996 60135 Lidano Faun ATF 80-490-4 80 / 88 to 8x6x8 1996 60134 Tadano Faun ATF 80-490-4 80 / 88 to 8x6x8 1994 610345 Liebherr LTM 100-1 90 / 100 to 8x6x8 2005 60134 Tadano-Faun ATF 80-4 90 / 100 to 8x6x8 2000 60134 Tadano-Faun ATF 90-4 90 / 100 to 8x6x8 2005 601						
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58094 Crove GMK 4075 75 to 8x6x8 2001 58576 Grove GMK 4080 80 / 90 to 8x6x8 1994 60034 Palinger / MB-Fahrg, PK 85002 F 80 mt 8x6x8 1996 60044 Tadano Faun RTF 80-4 80/88 to 8x6x8 1996 61155 Liebherr LTM 1080/1 80/99 to 8x6x8 1996 60073 Tadano Faun ATF 80-4/90-4 80/88 to 8x6x8 1994 6185 Liebherr LTM 1090-1 90/100 to 8x6x8 1994 6192 Gottwald AMK 100-53 90 / 110 to. 10 x 6 1982 62033 Tadano-Faun ATF 90C-4 90 to. 8x6x8 2005 63834 Liebherr MK 80 93 mt / 42m - 17 to 8x6x8 2005 58755 Grove GMK 5095 100/110 to 10x6x8 2009 6174 Terex-Demag AC 100-5 100/110 to 8x6x8 2008 6125						
58540 Krupp KMK 4080 80 to 86x64 1994 6034 Palinger / MB-Farr, PK 5802 F 80 m1 8x4 2008 60151 Liebherr LTM 1080/1 80/98 to 8x6x8 1996 61155 Liebherr LTM 1090-2 90/99 to 8x6x8 1997 61345 Liebherr LTM 1090-1 90/100 to 8x8x8 1998 61345 Liebherr LTM 1090-1 90/100 to 8x8x8 1994 61692 Gottwald AMK 100-53 90/110 to 10 x 6 1982 62033 Tadano-Faun ATF 90G-4 90 to 8x6x8 2005 63134 Liebherr MK 80 93 mt / 42m - 1.7 to 8x6x8 2005 63175 Grove GMK 400-1 100/110 to 10x6x10 2008 61725 Ferex-Demag AC 100-5 100/131 to 10x6x8 2009 61734 Ferex-Demag AC 100 100 / 110 to 10x6x8 2009 61734	58094	Grove	GMK 4075	75 to	8x6x8	2001
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CONTACT BRIAN REYNOLDS

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